# TELEPHONE SETS-608 AND 618 TYPES IDENTIFICATION AND ASSEMBLY OF PARTS 

### 1.00 GENERAL

1.01 This section gives information for identification and assembly of the 608- and 618type telephone sets. These sets are general purpose sets and resemble other sets of THE CALL DIRECTOR type.
1.02 They are intended for use with either 2- or 4 -wire service on central office, PBX, or private lines. These sets are intended to be connected to 1A1 key telephone systems only.
1.03 The 608- and 618-type telephone sets are similar electrically. The 608 -type set, Fig. 1, is a 30 -button set and the 618 -type, Fig. 2, is an 18 -button set. The sets can be ordered with different combinations of key module units (see Table A).
1.04 The 608- and 618-type telephone sets provide the following features:

- Relay for switching the receiver circuit between 2 - or 4 -wire circuits.
- Headset amplifier and jacks.
- Nonilluminated (amber) flash key and (clear plastic) mechanical release key.
- Even count color code cords.
- D1B ringer with provision for second audible signal (buzzer).
- Speakerphone option.


Fig. 1-608B Telephone Set


Fig. 2-618A Telephone Set

### 2.00 IDENTIFICATION

2.01 The talking and dialing portion of these sets consists of a 425D network, 151D amplifier, 8 C dial, and a G3AR hand set. In addition a set of

517 A jacks at the left rear of the set is arranged to receive a 289 B plug for use with a 52 - or 53 -type operator head telephone set. When a headset is plugged into the jacks the G3AR hand set and switchhook circuits are electrically inoperative.

TABLE A

MODULE UNITS

| Telephone Set | Code | Key Position |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Left | 2nd | 3rd | 4th | 5th |
| 608 | B3 | 599A | 598A | 598A | 598A | 598A |
|  | B12 | 599B |  |  |  | 667A (MD) |
|  | B17 | 599A |  |  |  | or |
|  | B20 | 599B |  |  |  | 667B |
| 618 | A2 | 599A | 598A | 598A |  |  |
|  | A7 | 599B |  | $\begin{gathered} \text { 667A (MD) } \\ \text { or } \\ 667 \mathrm{~B} \end{gathered}$ |  |  |
|  | A11 | 599A |  |  |  |  |
|  | A13 | 599B |  |  |  |  |

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2.02 The ringing circuit consists of a single-gong D1B ringer equipped with a control arm to vary ringing volume from LOUD to OFF. The control lever projects through the base at the lower left front of the set. In addition, a 7 -type buzzer (with cover removed) or KS-8109 buzzer can be mounted internally on a 71 A bracket.
2.03 These sets feature a relay ( $F W$ relay) for switching between 2 - or 4 -wire circuits. On 2-wire circuits the receiver is connected to the 425D network in the usual manner. When switched to 4 -wire lines the relay switches the receiver circuit to the $R R$ and $R T$ leads where they are connected to impedance-matching repeat coils in the associated line circuits.
2.04 When station busy lamp is required, a special control circuit using an external 6C KTU must be provided. For connections to this
circuit see section entitled Telephone Sets - 608 and 618 Types - Connections.
2.05 The 667A (MD) or 667B transmitter unit for use with 3A speakerphone is installed in the 3rd module position of the 618A set and in the 5 th module position in the 608 B set.
2.06 Each set comes supplied with form E-4646 designation strip and form E-4653 instruction card.

### 3.00 ASSEMBLY OF PARTS

3.01 The 608- and 618-type telephone sets are available in four colors: green (-51), white $(-58)$, light beige ( -60 ), and light gray ( -61 ).
3.02 Piece-part information for interchangeable parts is covered by Table B and Table C.

TABLE B
faceplates, mats, bezels, and housings

| Telephone Set | Code | Faceplate Assembly | Face- plate Only | Mats | Bezel | Housing Assembly | 4-Wire Relay Assembly |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 608 | B3 | 21G* | P-11E997 | P-13E551 $\dagger$ | P-11E995 | P-81J9 $\ddagger$ | P-15E238 |
|  | B12 |  |  |  |  |  |  |
|  | B17 | 21M* | P-14E999 | P-15E005 $\dagger$ |  |  |  |
|  | B20 |  |  |  |  |  |  |
| 618 | A2 | 20E* | P-11E996 | P-13E564 $\dagger$ | P-11E994 | P-81J8 $\ddagger$ |  |
|  | A7 |  |  |  |  |  |  |
|  | A11 | 20G* | P-14E992 | P-14E998† |  |  |  |
|  | A13 |  |  |  |  |  |  |

[^0]TABLE C
MOUNTING CORDS - CONNECTOR CABLES

| Telephone Set | Mounting Cord |  |  | Connector Cables |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Code | No. of Cond | Length | Code |  | No. of Cond | $\frac{\text { Length }}{\mathrm{ft}}$ |
|  |  |  | ft | Std | MD |  |  |
| 608 | D200F | 200 | 8 | A100D | A100A | 200 | * |
| 618 | D120C | 100 | 8 | A75A |  | 150 | * |

* May be ordered in 50 - or 100 -foot lengths with connectors on one end only or in 30 -, 80 -, 100 -, or 200 -foot lengths with connectors on both ends.
3.03 The relay $F W$ used for switching between 2or 4 -wire circuits is a sealed unit (Fig. 3). No adjustments are possible and a replacement unit (P-15E238) consisting of a sealed relay unit with spade-tipped leads can be ordered when required for maintenance reasons.
- To remove relay, disconnect spade-tipped leads from TB3 and 425D network. Remove two screws mounting relay to telephone set.
- To install replacement unit, reverse procedure.
3.04 To convert keys from pickup (locking) to signaling (nonlocking) remove screw detail P-10E837 from key position to be converted.
3.05 Access to designation strips (E-4646) can be obtained by removing the steel bezel from the housing. First lift the bezel from the top of the housing, then raise bezel forward and lift out.


Fig. 3-FW Relay


[^0]:    * Includes plastic faceplate and five colored mats.
    $\dagger$ A set of mats, one each of gold, blue, green, cream-white, and silver.
    $\ddagger$ Add color code suffix:

    | Green | -51 |
    | :--- | :--- |
    | White | -58 |
    | Beige | -60 |
    | Light Gray | -61 |

