

895 B

KEYSHELF BULLETIN HOLDERS

PIECE-PART DATA AND REPLACEMENT PROCEDURES

1. GENERAL

1.01 This section covers the information for ordering bulletin holders used on keyshelves of central office switchboards and for ordering the padding and the parts which fasten the bulletin holder to the shelf. It also covers approved procedures for replacing these parts.

1.02 Part 2 of this section covers the piece-part numbers and the corresponding names of the parts which it is practicable to replace in the field. No attempt should be made to replace parts not designated. Part 2 also contains explanatory figures showing the different parts. This information is called Piece-part Data.

1.03 Part 3 of this section covers the approved procedures for the replacement of the parts listed in Part 2. This information is called Replacement Procedures.

2. PIECE-PART DATA

2.01 The information in this part includes a figure of a bulletin holder, padding, and mounting parts, and shows the relationship of the parts when the bulletin holder is mounted on a shelf. The information also includes figures and tables of bulletin holders and paddings showing appropriate dimensions of such parts. The piece-part numbers are given together with the names of the parts as listed by the Western Electric Company Merchandise Department.

2.02 All replacement bulletin holders in accordance with this section are plastic.

2.03 When ordering piece parts for replacement purposes, give both the number and the name of the piece part. For example, P-81301 Screw Bushing. Do not refer to the BSP number or to any information in parentheses following the piece-part number. All dimensions when required in the order shall be expressed in inches. Dimensions A and B are, respectively, the width and depth dimensions of the bulletin holder. Dimension C is the distance of the mounting holes from the front of the bulletin holder where a special dimension is required. The KS-5645 bulletin holders are covered by list numbers as follows:

List 100 - Bulletin holders with special width and depth dimensions and with mounting holes midway along the depth.

Example for ordering:

Bulletin Holder
KS-5645, List 100, A-22 inches,
B-8-1/2 inches.

Lists 101
to 119

- Bulletin holders with specific width and depth dimensions and with mounting holes midway along the depth. Do not specify the width and depth dimensions in the order.

Example for ordering:

Bulletin Holder
KS-5645, List 106

List 200 - Bulletin holders having no mounting holes.

Example for ordering:

Bulletin Holder
KS-5645, List 200, A-18 inches,
B-8 inches.

List 300 - Bulletin holders with mounting holes located other than midway along the depth. The dimension locating the mounting holes is designated by the letter C and is measured from the front of the bulletin holder.

Example for ordering:

Bulletin Holder
KS-5645, List 300, A-17 inches,
B-10 inches, C-4 inches.

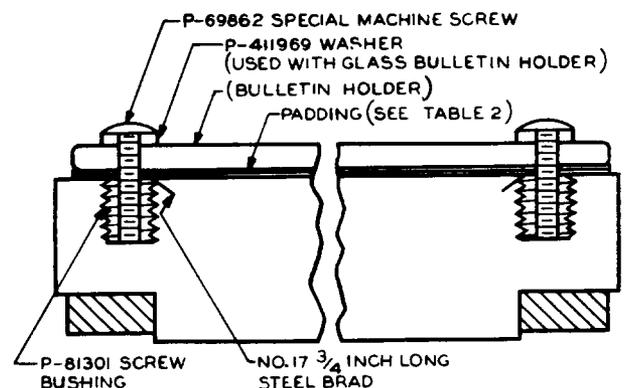


Fig. 1 - Bulletin Holder Mounted on Shelf

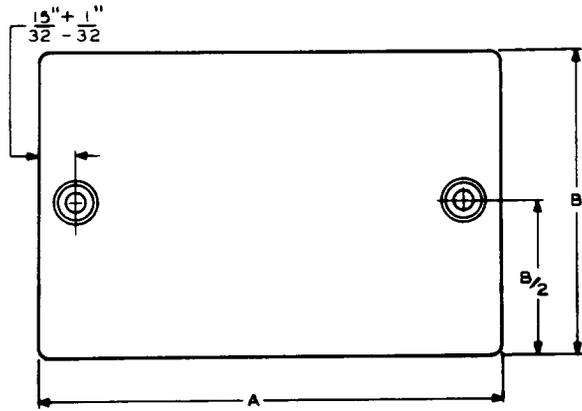


Fig. 2 - Bulletin Holder KS-5645, Lists 100 to 119 (See Table A)

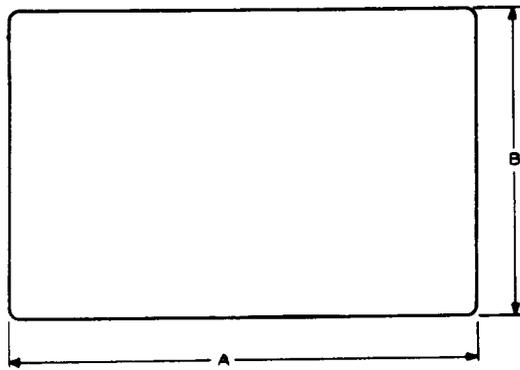


Fig. 3 - Bulletin Holder KS-5645, List 200 (See Table A)

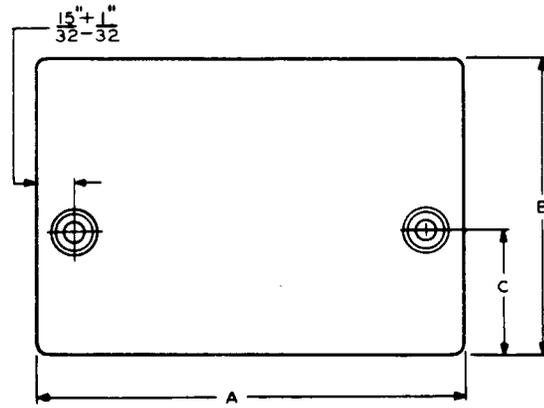


Fig. 4 - Bulletin Holder KS-5645, List 300 (See Table A)

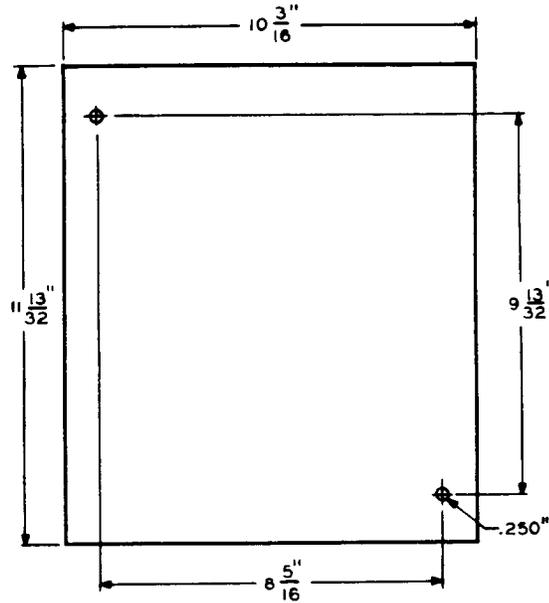


Fig. 5 - P-409605 Bulletin Holder

Table A - KS-5645 Bulletin Holder

<u>LIST NO.</u>	<u>SIZE (INCHES)</u>		
	<u>A</u>	<u>B</u>	<u>C</u>
100	AS SPEC (IN INCHES)	AS SPEC (IN INCHES)	
101	22-1/8	8-7/16	
102	22-1/8	5-1/16	
103	25-1/4	5-1/16	
104	19-7/8	5-1/2	
105	20-1/8	5-1/2	
106	20-1/8	8-7/16	
107	22-1/8	10-7/16	
108	22-1/8	8-3/16	
109	22-13/32	5-1/16	
110	7-15/16	6-7/16	
111	14-7/8	4-1/4	
112	25-1/4	4-1/4	
113	25-7/32	15-5/16	
114	25-7/32	14-5/16	
115	6	5-1/16	
116	6	8-7/16	
117	19-17/32	4-1/4	
118	23-3/4	4-1/4	
119	16-5/8	10-7/16	
200	AS SPEC (IN INCHES)	AS SPEC (IN INCHES)	
300	AS SPEC (IN INCHES)	AS SPEC (IN INCHES)	AS SPEC (IN INCHES)

Table B - Padding (See Note 1)

Piece-part No.	Bulletin Holder Padding	Piece-part Name			Dimensions of Bulletin Holder (Inches)		Bulletin Holder KS-5645 List
		Pad	Strip	Spacer	A	B	
P-429892		✓			2-7/8	5-1/16	100
P-429895		✓			2-7/8	9	100
P-429894		✓			6	9	100
P-429893		✓			6	10-3/4	100
P-265681	✓				22-1/8	5-1/2	100
P-266800	✓				22-1/8	6-3/4	100
P-265871	✓				22-1/8	7-7/16	100
P-265680	✓				22-1/8	8-7/16	100
P-265872	✓				22-1/8	9-11/16	100
P-429900		✓			22-15/32	8-1/2	100
P-258031	✓				25-1/4	9-3/8	100
P-187962	✓				25-1/4	10-7/16	100
P-429898		✓					101
P-429897		✓					102
P-429896		✓					103
-							104
P-417688	✓						105
P-415928	✓						106
P-415926	✓						107
P-415927	✓						108
P-429899		✓					109
(See (P-407571			✓				110
Note 2)(P-416920				✓			110
P-415934	✓						111
P-415925	✓						112
P-330871	✓						113
-							114
P-429890		✓					115
P-429891		✓					116
P-415929	✓						117
P-415930	✓						118
P-379403	✓						119

Notes:

1. Order same number of pieces as removed.
2. These are special paddings, each with a cutout for a meter.
See Fig. 6 and 7 for dimensions.

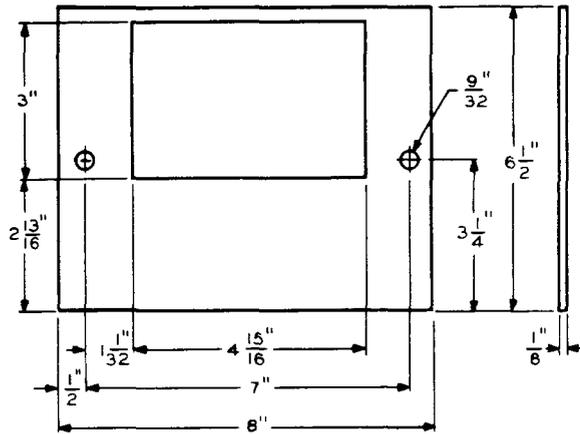


Fig. 6 - P-407571 Strip (Green Felt)
(Inches)

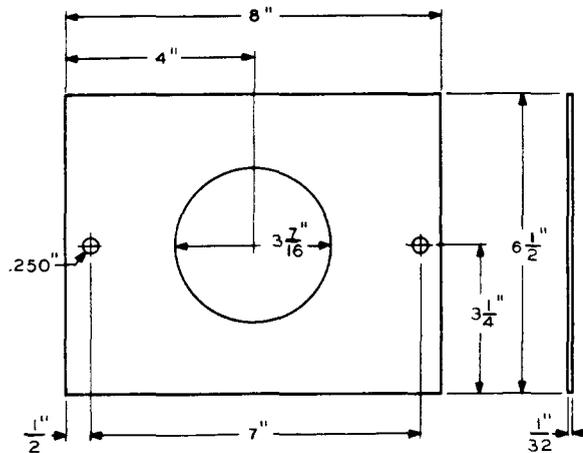


Fig. 7 - P-416920 Spacer (Green Blotting
Paper) (Inches)

3. REPLACEMENT PROCEDURES

3.01 List of Tools and Materials

Code or Spec No.	Description
<u>Tool</u>	
320	Pin Wrench
R-1640	4-inch Center Punch
-	Hand Drill, North Bros. Mfg. Co. No. 1446 (or equivalent)
-	0.2812-inch Twist Drill (for drilling mounting holes in bullet- tin holder as required)

Code or
Spec No.

Description

Tool

- 4-oz Riveting Hammer
- 6-1/2-inch P-long-nose Pliers
- 4-inch Regular Screwdriver

Materials

- No. 17 3/4-inch Long Steel Brads
(as reqd)

3.02 General: If the bulletin holder used is made of glass, use one P-411969 washer (flat neoprene washer) under the head of each bulletin holder mounting screw, and discard the P-450709 washers (conical fiber washers) which may have been used. If the bulletin holder used is made of plastic, do not use washers under the heads of the mounting screws.

3.03 Washers: To replace the washers under the heads of the bulletin holder mounting screws, remove the mounting screws using the No. 320 pin wrench and then replace or discard the washers in accordance with 3.02. Mount the parts in reverse order.

3.04 Bulletin Holder: To replace a bulletin holder, remove the mounting screws using the No. 320 pin wrench and then remove the bulletin holder and washers if provided. Remove the protecting papers from the surfaces of the new bulletin holder. Mount the new bulletin holder in the reverse order except discard the washers which may have been used under the heads of the mounting screws. When the bulletin holder mounting holes are counterbored, mount the holder so that the counterbore is uppermost.

3.05 Padding: To replace the padding, remove the bulletin holder as in 3.04. Replace the padding, using the same number of pieces as removed. Mount the parts in reverse order except replace or discard the washers under the heads of the bulletin holder mounting screws in accordance with 3.02.

3.06 Screw Bushing: To replace the screw bushing, remove the bulletin holder as in 3.04 and then remove the padding. Remove the brad holding the screw bushing using the P-long-nose pliers. Remove the screw bushing using the 4-inch regular screwdriver. Screw in the new bushing, making sure that the bushing does not protrude above the shelf surface. Stake the screw bushing with the removed brad or a new No. 17 3/4-inch long steel brad using the riveting hammer and driving the brad at an angle into the wood. Mount the parts in reverse order, except replace or discard the washers under

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the heads of the bulletin holder mounting screws in accordance with 3.02.

3.07 Bulletin Holder Mounting Holes: In cases where it is required to drill mounting holes in a plastic bulletin holder, locate the position of the holes to coincide with the mounting holes in the shelf when the bulletin holder is properly located on

the shelf. Mark the positions with the center punch and drill the holes with a 0.2812-inch twist drill. To prevent clogging, lift the drill from the hole frequently and remove the shavings. Use a moderate speed and light pressure to prevent the drill from biting into the plastic material. If the bulletin holder is held in a vise or in any way that may mar the surfaces, protect the surfaces to prevent marring.