KS-19594 DIALER

TELEPHONE SETS EQUIPPED WITH TOUCH-TONE® DIALS CONNECTIONS

1. GENERAL

- **1.01** This section is reissued to:
 - Add 2832- and 2833-type telephone sets, Table B

2. CONNECTION

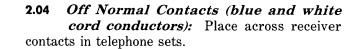


The power supply cord should not be connected to the AC power line receptacle when removing the housing or making any connections.

2.01 Power Supply Unit: Refer to dialer installation section for mounting instructions.

2.02 Dialer Telephone Cord:

- Standard six conductor cord
- Secure inside the equipment under a cord clamp or by taping to set mounting cord
- Dress wires to allow proper operation of equipment
- 2.03 Dial Pulsing Contacts (red and green cord conductors): Place in series with the green lead of TOUCH-TONE® dials.



2.05 Off Normal Contacts (yellow and black cord conductors): Place across loudspeaker contacts in speakerphone sets.



Test the operation of the dialer by recording and calling the telephone number usually called for job completion. For installations with speakerphones, be sure to test with speakerphone operating to insure proper connection to off normal contacts.

2.06 Connection Index:

Table A—Dialer Connctions To Telephone Sets Equipped With TOUCH-TONE Dials

Table B—Dialer Connections to CALL DIRECTOR®, TRIMLINE® and COM-KEY Telephone Sets Equipped With TOUCH-TONE Dials

Fig. 1—KS-19594 Dialer, Power Supply Connections



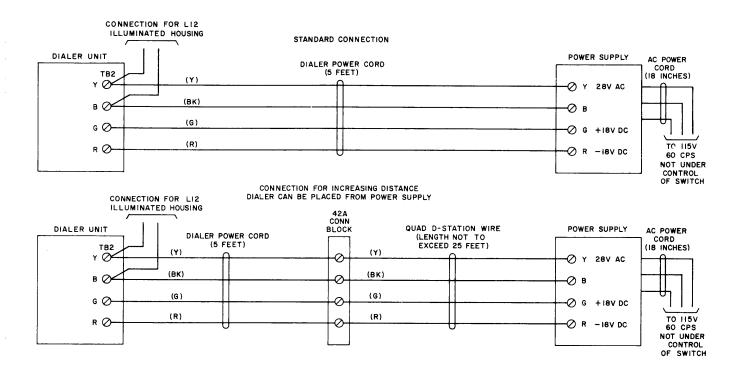


Fig. 1—KS-19594 Dialer, Power Supply Connections

TABLE A DIALER CONNECTIONS TO TELEPHONE SETS EQUIPPED WITH TOUCH-TONE DIALS

	9594 LER CORD	1500D 1500Y 1502B 1515B 1558D	1500M	1500S	1511F/H	1554B	1510F 1555B		
P U S I N G	R	Remove G dial lead from F on the net- work and	Remove G dial lead from 1 on the term. strip and Connect to R	Remove G dial lead from 8 on the term. strip and of dialer tel core	Remove G dial lead from F on the net- work and d with D-16148	Remove G dial lead from 1 on the term. strip and	Remove G dial lead from F on the net- work and		
	G	Term. F on the network	Term. 1 on term. strip	Term. 8 on term. strip	Term. F on the network	Term. 1 on term. strip	Term. F on the network		
O With 25A3 or 25I term. GN on net									
N O		With 25W3 or 25Y3 dial network term. R on network							
R M A L	BL	Term. 10 on term. strip	Term. E1 on term. strip	Term. 10 on term. strip	Term. L1 on the network	Term. 10 on term. strip			
S P E A K E	Y	Insulate and store		Term. 9 on term. strip	Term. 8 of the term. strip	Insulate and store in the tel set			
R P H O N E	ВК	Insulate and store		Term. 6 on term. strip	Term. 4 of the term. strip	Insulat store i tel s	n the		

TABLE A (Cont)

DIALER CONNECTIONS TO TELEPHONE SETS EQUIPPED WITH TOUCH-TONE DIALS

DIA	9594 LER CORD	1511D	1514B	1543DB (MD)	1563HB	1564HK 1564HL	1565GK 1565HK 1565LK	1568HT
P U L S I N G	R	Remove G dial lead from L1 on the network and	Remove G dial lead from 2 on the term. strip and	from 1	ve G dial lead L1 on the ne and tel cord wit	Remove G dial lead from L2 on the network and connector	Remove G dial lead from 3 on the 636-type key term. strip and	
	G	Term. L1 on the network	Term. 2 on the term. strip	Term.	L1 on the ne	Term. L2 on the network	Term. 3 on the 636-type key term. strip	
O F F N O	W	Term. GN on the network	Term. 8 on the term. strip	Term. 1 on the term. strip	Term. 6 on the 241 A amplifier	Term. R on the network	Term. GN on the network	Term. 2 on the 636-type key term. strip
R M A L	BL	Term. 13 on the term. strip	Term. 11 on the term. strip	Term. 2 on the term. strip	Term. 8 on the term. strip of 636-type key	Term. 6 on the 636-type key term. strip	Term. 4 on the 636-type key term. strip	
S P E A K	Y	Term. 10 on the term. strip		Insulate and	Term. 7 on the 636-typ term. strip	e key		
R P H O N	вк	Term. 12 on the term. strip		Insulate and	store in tel s	et	Term. 8 on the 636-type term. strip	e key

DIA	19594 ALER CORD	1702B 1702D 1712B 1713B	1750 1751 1753	1752	2500D	2511F	2554B 2558D	2702B 2702D 2712B 2713B	
P U L S I N	R	Remove G dial lead from F on the network and		Remove G dial lead from N of the term. board and	Remove G dial lead from F on the network and tel cord with D-161488 connector				
G	G	Term. F on network		N of the term.	Term. F on the network				
O F F	W	With 25A3 or 25H4 dial Term. GN on network With 25W3 or 25P4 dial Term. R on network		Term. GN					
N					Term. R on the network				
O R M A L	BL	Term. 5 of the term. strip Term. 13 of the term. strip		Term. 6 of the term. board	1	Term. S on the network		Term. 5 of the term. block	
S P E A K E	Y	Insulate and store in tel set		Term. 7 of the term. board	Insulate and store in tel set set	ore Term. Insulate and sto		and store	
P H O N E	BK	Insulate and store in tel set		Term. 8 of the term. board	Insulate and store in tel set	and store Term. Insulate and sto		nd store	

TABLE A (Cont) $\label{eq:connections} \mbox{DIALER CONNECTIONS TO TELEPHONE SETS EQUIPPED WITH $TOUCH$-TONE DIALS $$$

DI	19594 ALER CORD	2500M 2502B 2510F 2515B	2500Y	2500 S	2514B	2555B	2563НВ
P U L S I	R	Remove G dial lead from term. 1 of term. strip	Remove G dial lead from F on the network and	Remove G dial lead from term. 1 of term. strip and	Remove G dial lead from RR on the network and	Remove G dial lead from F on the network and -161488 con	Remove G dial lead from L1 on the network and
G	G	Term. 1 of the term. strip	F on the network	Term. 1 of the term. strip	RR on the network	F on the network	L1 on the network
O F F	w	R on	the network		Term. 8 of the term. strip	R on the network	Term. 8 on of the term. strip.
N O R M A L	BL	Son	S on the network		Term. 1 of the 241A am- plifier term. strip	Term. 10 of the term. strip	S on the network
S P E A K	Y	Insulate and store Insulate and store		Term. E2 of the term. strip	Insulate and store		ore
R P H O N E	вк			Term. L1 of Net.	Insulate and store		

TABLE A (Cont) $\label{eq:connections} \mbox{DIALER CONNECTIONS TO TELEPHONE SETS EQUIPPED WITH $TOUCH$-TONE DIALS $$$

DIA	19594 LER EL RD	2564HL	2565GK	2565HK 2565HL	2751 2753	2754	2752	2830A1M 2831A1M	2851A1M
P U L S I N	R	Remove G dial lead from L1 on the net. and	Remove G dial lead from G on the net. and	Remove G dial lead from L2 on the net. and Connect t	Remove G dial lead from F on the net. and co R of dialer	Remove G dial lead from term. 3 of the term. board and tel cord with D-1		Remove G dial lead from term. 8 of the term. board and 61488 connecte	Remove G dial lead from term. 20 of the term. board and
G	G	L1 on the net.	G on the net.	L2 on the net.	F on the net.	Term of th term		Term. 8 of the term. board	Term. 20 of the term. board
O F F N	w	GN on the net.			R on the network				
O R M A L	BL	Term. 7 of the term. strip	S on the net.		Term. 13 on term. strip TB1	of t	rm. 6 the m. board	S of netw	
S P E A K E	Y	Insulate and store	1 580 or 626 trees		Insulate and store		Term. 7 of . the term. board	Term. 24 of the term. board	Term. 17 of the term. board
R P H O N E	вк	Insulate and store	Term. 8 c 589- or 6 key term.	36-type	Insulate and store		Term. 8 of the term. board	Term. 30 of the term. board	Term. 15 of the term. board

ightarrowTABLE B \leftarrow DIALER CONNECTIONS TO $CALL\ DIRECTOR,\ TRIMLINE,\$ AND COM-KEY TELEPHONE SETS EQUIPPED WITH TOUCH-TONE DIALS

		TRIMLINE	CALL DIRECTORS						
DI	-19594 ALER TEL ORD	1220A AND 2220B HAND TEL SET	1616A2	1623A	1630 1631 1632 1634 1635 2631 2632	1636 1637 1638 1639 2636 2637	2630 2634 2635	2638 2639	
P U L S	R	Connect to G of inside wire (one side of CO line) at suitable connecting block. Disconnect G of D5AL mounting cord	on term. board on TB2 and			move G dial lead from term. 4 the term. block d cord with D-161488 connector			
I N G	G	Connect to G of D5AL mounting cord at spare connecting block term., or use D-161488 connector				Term. 4 on the term. block			
O F F N	W	Connect to G of D5AL mounting cord and G of the dialer tel cord	Term. 5 on the 241A amplifier	L1 on the network	GN on the network	Term. 5 on the 241A amplifier	R on the network	Term. 6 on the 241A amplifier	
O R M A L	BL	Connect to R of D5AL mounting cord and R of inside wire at connecting block term.	L1 L2 on the network network		Term. L1 on the network		k		
SPEAKERP	Y	Insulate and store	Term. 4 on term. board TB2	f on Term. erm.		Insulate and store	Term. 11 on term. block	Insulate and store	
RPHONE	вк	Insulate and store	Term. 5 on term. board TB2	Term. term. l		Insulate and store	Term. 12 on term. block	Insulate and store	

→TABLE B (Cont)←

DIALER CONNECTIONS TO $CALL\ DIRECTOR$, TRIMLINE, AND COM-KEY TELEPHONE SETS EQUIPPED WITH $TOUCH\text{-}TONE\ DIALS$

		CALL DIRI	ECTORS	COM-KEY			
D	S-19594 IALER TEL CORD	2630DA 2636CA 2631DA 2637DA		2832-TYPE 2833-TYPE			
P U L S	R	Remove G dial on TS and conn dialer tel cord v connector	Remove G dial lead from F on network and connect to R of dialer tel cord with D-161488 con- nector				
N G	G	Term. 12 on te	F on network				
O F F N	w	GN on network	Term. 5 on 241 amp	R on network			
O R M A L	R		L1 term. on network	S on network			
SPEAKERPH	Y	Insulate and	Terminal 24 of the terminal board				
P H O N E	ВК	Insulate and	Insulate and store				