# STROMBERG-CARLGON 

T-1077
6K-1 TELEPHONE SYSTEM
with
1706 MULTI-LINE TELEPHOHES
installation and maintenance


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# CENERAL DYNAMICG| TELFCOMMUNICATION 

ROCHESTER 3, NEW YORK

# INSTALLATION AND MAINTENANCE <br> STROMBERG-CARLSON ${ }^{\circledR}$ <br> 6K-1 TELEPHONE SYSTEM <br> WITH <br> I'706 MULTI-LINE TELEPHONES 

## ADVANCE DATA

GENERAL DYNAMICS/TELECOMMUNICATION
Rochester 3, New York

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Note. Figures 1 through 10 do not appear in this advance data manual.

## SECTION I GENERAL

## 1. DESCRIPIION

The STROMBERG-CARLSON ${ }^{\circledR} 6 \mathrm{~K}-1$ System provides a means for efficiently sharing one or more trunk connections between a number of telephones. The system is capable of handing a maximum of five incoming and/or outgoing calls at any one time and intercom service between all stations. These calls can be handled by any combination of central-office and PBX lines.

The basic system consists of a relay cabinet, power supply and telephones as required. The equipment supplied with the basic system is described in paragraph 2, BASIC SYSTEM COMPONENTS. The following additional features can be added to the basic system and are described in paragraph 3, OPIIONAL SYSTEM COMPONENTS.

Additional Line Circuits
Manual Exclusion
Intercommunication
(1) 10- or 15- Station, Dial-Selective
(2) Manual (Pushbutton Signaling)

Signal Flashing (Intercom)
Automatic Tie-Line
Audible Signals
2. BASIC SYSTEM COMPONENIS
a. Relay Cabinet.

The relay cabinet is 21 -inches square and 7 -inches deep. The cover is secured by four twist-lock screws. The circuit-plate frame is hinged to provide easy access to the wiring side. It is factory equipped and wired for one common and three line circuits. It also has the basic wiring from the cormon circuit to the two vacant panel spaces.
b. Power Supply.

The power supply is 11-3/4-inches high, 10-1/8-inches wide and $7-5 / 8$-inches deep. It has a hinged cover for easy access to the power equipment. The power supply can be plugged into any convenient 105-125 volt ac outlet and supplies the required ac and dc voltages for operation of the system.
c. Multi-Line Telephones.

The 1700 series multi-line telephones are used with the $6 \mathrm{~K}-1$ system. The 1706 telephone is equipped with six illuminative pushbutton keys which are located to the right of the dial. The first five keys are used for line selecting, the sixth (red) key is used for line holding. All keys are locking type except for the hold key. The 1706 telephone is equipped with a 44 -conductor line cord (WDV-44A) which is terminated with spade connections for ease in installation.

## 3. OPIIONAL SYSTEM COMPONENTS

The following features are optional and can be ordered with the basic unit. They are not mounted in the relay cabinet, but are shipped in separate cartons, and must be installed by the installer.
a. Line Circuits.

Two additional line circuits can be added to the system increasing the line capacity to five. The components of the line circuit are mounted on a circuit plate, which is installed in the space provided in the relay cabinet. See paragraph 7a for installation.
b. Manual Exclusion.

The manual exclusion feature provides conversation privacy by excluding all other telephones from the line in use. The excluding telephone must be modified by adding the manual exclusion switch and associated wiring. The parts for this conversion are supplied as a kit. This circuit requires a manual operation to exclude the other stations but is automatically restored by replacing the handset. See paragraph 7j for installation.
c. Dial-Selective Intercom 10- or 15- Station.

Dial-selective intercom provides a common talking circuit and a means of signaling any telephone in the system individually from any other telephone. The l0-station intercom is available for either relay cabinet mounting or as a separate wall-mounted cabinet. The 15station intercom is available only in the wall-mounted cabinet. Both wall-mounted cabinets measure 7-3/4-inches wide, by 6-5/8-inches high, by 6-9/16-inches deep and should be mounted on the wall near the relay cabinet and power supply. A signal flashing feature is available for use with the dial-selective intercoms. See paragraphs 7c, $7 \underline{\text { a }}$, and 7e for installation.
a. Signal Flashing.

The signal flashing feature available for use with the dial selective intercom provides a flashing-lamp signal in addition to the audible signal at the called telephone. Each station requiring this feature must be equipped with a signal-Plashing terminal box. This circuit requires no keys, and therefore, does not reduce the capacity of the system. See paragraphs 7 I and 7 g for installation. This feature can only be used when a specific button is assigned for intercom.
e. Automatic Tie-Iine.

The automatic tie-line provides a means of interconnecting two systems so that telephones of one system may call into the other system. The components of this circuit are mounted on a circuit plate to be installed in the relay cabinet when this feature is added. The automatic tie-line uses one of the five line keys, therefore, reduces the capacity of the system by one line. See paragraph $\bar{T} \underline{\text { for }}$ forstallation. f. Audible Signals.

Two methods of providing a common-line audible signal for incoming calls are available with the $6 \mathrm{~K}-1$ System. An internally mounted ringer or an externally-mounted buzzer may be used. One or both of these must be ordered with the basic unit.

The ringer should be installed inside each telephone that is to provide an audible signal. The buzzer, if used, must be installed externally at each station that is to provide an audible signal. The buzzer may be used with or without the regular ringer and is identical to the intercom buzzer provided in the telephone. See paragraph To for installation.

## SECTION II TNSTALLATION

4. LOCATION OF EGUIPMENT

The location of the components depends largely on the physical characteristics of the installation site. A plan should be drawn showing the floor layout of the site, telephonc station positions, relay cabinet, and power supply. The relay cabinet and power supply should be located in a central, dirt-free site with enough unobstructed area around it for ease of installation and maintenance. In locating the telephone stations, it must be considered that the connecting cord is 8-feet long, limiting the distance betwees the telephone and the terminal block to less than 8 -rect.

## 5. Cablivg PLails

The distribution cable provides a means of connecting the components of the systern in parallel. The actual layout of the cable system will vary according to the location of the relay cabinet and the telephone stations. The two systems generally used are the "multiple" and "radial" systems. A combination of the two systems can be used if desired.

The cabling system used to interconnect the $6 \mathrm{~K}-1$ System is usually determined by planning the location of the components and then determining which wiring plan requires the least amount of cable. See charit below.

Cable Conductors Required

| ECUIPMENT | PAIRS | SINGLES | TOTAL <br> CONDUCTORS |
| :--- | :---: | :---: | :---: |
| Basic Unit: |  |  |  |
| I Common Circuit | 3 |  | 6 |
| 3 CO or PBX Line Circuits | 6 | 3 | 15 |
| Adaitions: |  |  |  |
| I CO or PBX Line Circuit | 2 | 1 | 5 |
| 2 CO or PBX Line Circuit | 4 | 2 | 10 |
| IO-Station Dial-Selective Intercon | 2 | $10 *$ | 14 |
| I5-Station Dial-Selective Intercom | 2 | $15 *$ | 19 |
| Manual Intercom | 2 |  | 4 |
| Automatic Tie-Line | 2 |  | 4 |
| Signal-Flashing Unit | 2 | $16 * *$ | 20 |

Note. 22-gauge switchboard cable is to be used.

* The number of single conductors required with 10-and 15-Station Dial-Selective Intercoms will be the same as the number of stations in the $6 K-1$ system. That is, if 12 stations are to be equipped, 12 single conductors will be required.
** The number of single conductors required with the signal flashing feature will be one more than the number of stations in the 6K-1 system. That is, if 12 stations are to be equipped, 13 single conductors will be required.
a. Multiple Cabling Plan.

If the multiple cabling plan is used, the cable is run from the relay cabinet to each telephone as shown in figure 11. When using this system two cables are connected at each telephone, except the last. One cable is connected to the preceding telephone and the other to the succeeding telephone.


Figure 11. Typical Multiple Cabling System
b. Radial Cabling Plan.

If the radial cabling plan is used, the cable is run individually to each telephone from the relay cabinet, as shown in figure 12. A terminal board should be mounted on the wall to the right of the relay cabinet and used as a splicing point when the number of leads become excessive.


Figure 12. Typical Radial Cabling System

## c. Multiple-Radial Cabling Plan.

If several stations are grouped together at one location and several others at different locations, the multiple-radial cabling plan should be used. Several telephones can be connected in multiple and radial feeder cables run from these telephones to telephones in the immediate area. See figure 13.


Figure 13. Typical Multiple-Radial Cabling System

## 6. BASIC EQUIPMENT-INSTALIATION

a. Mounting.
(I) Relay cabinet.

The relay cabinet is designed for wall mounting at a height that will permit installation of the interconnecting cable through the bottom of the cabinet. Proceed as follows:
(a) Place cabinet, back down, on a clean sheet of paper. Remove the cover and open the relay gate.
(b) Draw a template of the mounting holes and an outline of the cabinet.
(c) Hold the template in the desired position and mark the mounting holes. Install the tincee $1 / 4^{\prime \prime} \times 1-1 / 2^{\prime \prime}$ lag screws in the wall.
(d) Place the cabinet over the screws and allow it to slide gently downward into place. Do not allow the cabinet to drop without supporting it.
(e) Tighten the three mounting screws.
(2) Power supply.

The power supply unit must be mounted near the relay cabinet and a 105-125 volt ac outlet. To prevent loss of telephone service due to power failure resulting from the blowing of fuses caused by overload or failure of other equipment, use of a separate power circuit is desirable. This separately fused power line should be independent of any branch circuits. It should be terminated in a convenience outlet at the relay cabinet location. To fasten the power supply unit to the wall, proceed as follows:
(a) Place the power unit, back down, on a clean sheet of paper. Draw a template of the mounting holes and an outline of the cabinet.
(b) Hold the template in the desired position and mark the mounting holes. Install the top two lag screws.
(c) Place the unit over the screws and allow it to slide gently downward into place. Do not allow the unit to drop without supporting it.
(d) Insert the other lag screws into the bottom holes of the unit.
(e) Tighten the four mounting screws.
(3) 44A Terminal blocks.

The 44 A telephone terminal blocks must be mounted within 8 feet of the desired telephone location. Allow sufficient room for cable installation.
(4) 1706 Telephone.

The 1706 telephone can be located at any convenient location within 8 feet of the 44 A terminal blocks.
b. Wiring.

The following charts show the connections that must be made between the relay cabinet, power supply, 44 A terminal blocks, and the 1706 telephones.
(1) Power supply to common circuit plate (relay cabinet).

Make the following connections between power unit and the common circuit plate. Use the 8 -foot color-coded cable supplied with the power unit. Mark the space in the chart as each wire is connected.

| FROM | TO |  |  |
| :---: | :---: | :--- | :--- |
| POWER SUPPLY TERMINAL NO. | COMMON CIRCUIT TERMINAL NO. | COLOR | CHECK |
| $-T$ | 13 | Red |  |
| $-S$ | 25 | White |  |
| + | 26 | Black |  |
| l0 volts | 17 | Brown |  |
| lo volts | 18 |  | Brown |
| 85 volts | 22 | Green |  |
| 85 volts | 23 | Green |  |

(2) 1706 Multi -line telephone to 44 A terminal blocks.

Make the following connections between the 1706 line cord and the 44 A terminal blocks. These connections must be made at each station. Mark the space in the chart as each wire is connected.

| $\begin{aligned} & \text { FROM } \\ & 1706 \text { LINE CORD } \\ & \hline \end{aligned}$ | 4.4A TERMINAL BLOCKS | LEAD <br> DESIGNATIONS | CHECK |
| :---: | :---: | :---: | :---: |
| BRN | A-1 | R-1 |  |
| GRN | A-2 | T-1 |  |
| BLU-WHT | A-3 | R-3 |  |
| ORIV-GRN | A-4 | +24 vdc |  |
| SL | A-5 | H-1 |  |
| BLU-ORN | A-6 | R-2 |  |
| RED | A-7 | T-2 |  |
| BLU-BLK | A-8 | T-3 |  |
| - | A-9 | -24 vdic |  |
| BLU-GRN | A-10 | H-2 |  |
| BLU-YEL | B-1 | R-I-C |  |
| BLU-RED | B-2 | H-3 |  |
| BRN-WHP | B-3 | External CommonLine Signal Buzzer |  |
| ORI-WHT | B-4 | R-4 |  |
| ORIT-BLK | B-5 | T-4 |  |
| ORN-YEL | B-6 | T-I-C |  |
| RED-ORN | B-7 | $\mathrm{H}-4$ |  |
| GRN-RED | B-8 | $\begin{aligned} & \mathrm{H}-5 \text { or } 10 \mathrm{v}(60 \mathrm{~N} \\ & \mathrm{NI}) \end{aligned}$ |  |
| GRN-WHT | B-9 | R-5 |  |
| GRN-BLK | B-10 | T-5 |  |
| BRIT-BLK, BRN-SL | C-1 | I-C-1 and I-C-2 |  |
| - | C-2 | lov ( $60 \sim I$ ) external common-line buzzer |  |
| YEL-BLK | C-3 | L-I-C |  |
| WHT-RED | C-4 | 1 |  |
| WHT-BLK | C-5 | 2 |  |
| BRN-YEL | c-6 | R-1 (Manual Exclusion) |  |
| WHT-YEL | C-7 | T-I (Manual Exclusion) |  |
| YEL-BLK | C-8 | C-I-C |  |
| BRN-RED | C-9 | $\pm$ (60~) |  |


| $\begin{gathered} \text { FROM } \\ 1706 \mathrm{LINE} \text { CORD } \\ \hline \end{gathered}$ | 44 TO TERMIIAL BLOCKS | LEAD <br> DESIGNATIONS | CHECK |
| :---: | :---: | :---: | :---: |
| GRN-YEL | C-10 | H-1 (Manual Exclusion) |  |
| BLU | D-1 | L-1 |  |
| ORIT | D-2 | C-1 |  |
| GRRJ-BRN | D-3 | L-5 |  |
| BLK | D-4 | L-2 |  |
| WHT | D-5 | C-2 |  |
| BLU-BRNT | D-6 | L-3 |  |
| BLU-SL | D-7 | C-3 |  |
| GRN-SL | D-8 | C-5 |  |
| ORN-BRN | D-9 | L-4 |  |
| ORNT-SL | D-10 | C-4 |  |
| RED-BLK | Spare | - |  |
| RED-YEL, YEL | Spare | - |  |
| WHT-SL, RED-SL | Spare | - |  |

(3) Common circuit plate (relay cabinet) to 4.4 A terminal blocks. Make the following connections between the common circuit plate and the 44 A terminal blocks. These connections must be made at each station. Mark the space in the chart as each wire is connected.

| FROM | TO | LTAD |  |  |
| :---: | :---: | :---: | :---: | :---: |
| COMMON CIRCUIT PLATE | 4.4A TERMITAL BLOCKS | DESIGNATION | COLOR | CHECK |
| 26 | A-4 | +24 V |  |  |
| 12 | $\mathrm{~A}-9$ | -24 V |  |  |
| 27 | $\mathrm{C}-9$ | $\pm$ |  |  |
| 16 | $\mathrm{C}-2$ | $10 \mathrm{~V}(60 \sim \mathrm{~N})$ |  |  |
| 22 | $\mathrm{C}-4$ | 1 |  |  |
| 24 | $\mathrm{C}-5$ | 2 |  |  |

(4) Line circuit plate (relay cabinet) to 44 A terminal blocks. Make the following connections between the line circuit plate and the 44 A terminal blocks. The chart lists the five leads of one circuit only. The leads of the distribution cable are connected to
all other line circuits in the same manner. Mark the space in the chart as each wire is connected.

| FROM <br> LINE CIRCUIT PIATE | 44A TERMINAL BLOCKS | DESIGNATION | COLOR | CHECK |
| :---: | :---: | :---: | :---: | :---: |
| 3 | $\mathrm{~A}-2$ | $\mathrm{~T}-1$ |  |  |
| 4 | $\mathrm{~A}-1$ | $\mathrm{R}-1$ |  |  |
| 5 | $\mathrm{~A}-5$ | $\mathrm{H}-1$ |  |  |
| 6 | $\mathrm{D}-1$ | $\mathrm{~L}-1$ |  |  |
| 7 | $\mathrm{D}-2$ | C |  |  |

## 7. OPIIONAL FEATURES - INSTALLATION

a. CO or PBX Line Circuits.
(1) Mounting.

Mount the first CO or PBX line circuit to be added in position 5 of the relay cabinet. If a second is added it should be mounted in position 6. Slide the circuit plate under the screws on the left side. Insert the screws in the right end and tighten all screws securely.
(2) Wiring.

The following charts show the connections that must be made between the relay cabinet, line circuit plate, and 44 A terminal blocks. Mark the space in the chart as each wire is connected.
(a) Relay cabinet to line circuit plate.

| FROMRELAY CABIIVET CABLE |  | TO <br> LINE CIRCUIT PLATE |  | CHECK |
| :---: | :---: | :---: | :---: | :---: |
| POSITION 5 | POSITION 6 | POSITION 5 | POSITION 6 |  |
| BRN | SL | 8 | 8 |  |
| BRN-WHT | SL-WHT | 9 | 9 |  |
| 2 RED | RED | 13 | 13 |  |
| 2 ORN | ORN | 14 | 14 |  |
| 2 GRN ** | GRN * | 15 | 15 |  |
| 2 BRN | BRN | 16 | 16 |  |
| 2 GRIN ** | GRIN * | 17 | 17 |  |
| 2 WHT $\dagger$ | WHT † | 18 | 18 |  |
| 2 BLU | BLU | 20 | 20 |  |
| 2 BLU-GREV | BLU-GRN | 21 | 21 |  |
| 2. WhT $\ddagger$ | WHT $\ddagger$ | 23 | 23 |  |
| 2 BLK | BLK | 26 | 26 |  |

* Leads designated as " 2 " may be a loop. Connect both leads to the same terminal.
** The green leads must be buzzed to insure proper terminal connections. A Buzz should be heard when the buzzer is connected between terminal 15 of line-circuit plate no. 3 and terminal 15 of linecircuit plate no. 4. If a buzz is not heard, reverse the two green leads. Do not split green leads.
$t$ Paired with green lead.
* Paired with blue lead.
(b) Line circuit plate (relay cabinet) to 44 A terminal block. The leads shown in the chart must be connected in multiple at each terminal block in the same manner.

| FROM <br> LINE CIRCUIT PLATE |  | TO44 A TERMINAL BLOCK |  | COLOR | CHECK |
| :---: | :---: | :---: | :---: | :---: | :---: |
| POSITION 5 | POSITION 6 | POSITION 5 | POSITION 6 |  |  |
| 3 | 3 | $\mathrm{B}-5(\mathrm{~T}-4)$ | B-10 (T-5) |  |  |
| 4 | 4 | $\mathrm{B}-4(\mathrm{R}-4)$ | B-9 (R-5) |  |  |
| 5 | 5 | $\mathrm{B}-7$ ( $\mathrm{H}-4$ ) | $\mathrm{B}-8$ ( $\mathrm{H}-5)$ |  |  |
| 6 | 6 | D-9 ( $\mathrm{I}-4$ ) | D-3 ( $\mathrm{L}-5$ ) |  |  |
| 7 | 7 | $D-10(C-4)$ | D-8 (C-5) |  |  |

b. Audible Signals.

The audible signaling device should be installed at the time the basic unit is installed. This device may be an internally mounted ringer, or extcrnally mounted buzzer or both. To install the ringer or buzzer, follow the procedures described below.
(1) Internally mounted ringer.
(a) Mount the ringer to the base with the screws provided.
(b) Connect the red lead of the ringer to terminal 16.
(c) Connect the black lead of the ringer to terminal 17 .
(2) pxiternally mounted buzzer.
(a) Mount the buzzer near the station with which it is to be associated.
(b) Connect one lead to C-2 of the 44 A terminal block.
(c) Connect second lead to $B-3$ of the 44 A teminal block.
c. 10-Station Dial-Selective Intercom - Circuit Plate Mounted.
(1) Mounting.

The 10-station dial-selective intercom circuit plate, is mounted in position 6 of the relay cabinet. Slide the circuit plate under the screws on the left side. Insert the screws in the right end and tighten all screws securely. When the circuit plate mounted intercom is used, the number of lines is reduced by one.
(2) Wiring.

The Pollowing charts show the connections that must be made between the relay cabinet cable, intercom circuit plate, and 44A terminal blocks. Mark the space in the chart as each wire is connected.
(a) Relay cabinet cable to intercom circuit plate.

| FROM | TO |  |
| :--- | :---: | :---: |
| RELAY CABINET CABLE | INTERCOM CIRCUIT PLATE | CHECK |
| SL-WHT | 13 |  |
| RED | 15 |  |
| GRN $*$ | 17 |  |
| WHT * | 18 |  |
| BLU-GRN | 20 |  |
| BLK | 31 |  |
| RED-BLK $* *$ | 32 |  |

* The green and white leads are paired.
** The red-black wire must be connected to terminal
25 of the common circuit plate.
(b) Intercom circuit plate to 44 A terminal blocks.

| FROM |  | TO |  |
| :---: | :---: | :---: | :---: |
| INTERCOM CIRCUIT PLATE | 44A TERMINAL BLOCKS | COLOR | CHECK |
| 1 (T) | B-6 (T-I-C) |  |  |
| $2(R)$ | B-1 (R-I-C) |  |  |
| $17(C)$ | $C-8(C-I-C)$ |  |  |
| $14(L)$ | $C-3(L-I-C)$ |  |  |
| $2(G I)$ | $C-1$ (I-C-2) |  |  |


| FROM <br> INTERCOM CIRCUIT PLATE | TO | COLOR | CHECK |
| :---: | :---: | :---: | :---: |
| 4 (G2) | C-1 (I-C-2) |  |  |
| 5 (G3) | C-I (I-C-2) |  |  |
| 6 (G4) | C-1 (I-C-2) |  |  |
| 7 (G5) | C-1 (I-C-2) |  |  |
| 8 (G6) | C-1 (I-C-2) |  |  |
| 9 (G7) | C-1 (I-C-2) |  |  |
| 10 (G8) | C-I (I-C-2) |  |  |
| 11 (G9) | C-I (I-C-2) |  |  |
| 12 (GO) | C-1 (I-C-2) |  |  |

Note. The number of "G" leads used will be the same as the number of stations. Each "G" lead is carried throughout the entire system and is opened only at the station to which it is connected.
a. 10-Station Dial-Selective Intercom - Cabinet Mounted.
(1) Mounting.

Mounting hardware is supplied with the unit. This lo-station dial-selective intercom equipment is supplied as a separate unit and requires a separate mounting. It should be mounted near the relay cabinet and fastened to the wall with four lag screws. A three-pair cable is required between the relay cabinet and the intercom unit.
(2) Wiring.

The following charts show the connections that rnust be made between the comon circuit plate (relay cabinet), intercom terminal board, and the 44 A terminal blocks.
(a) Common circuit plate to intercom terminal board.

| FROM | TO | LEAD |  |  |
| :---: | :---: | :---: | :---: | :---: |
| COMMON CIRCUIT PLATE | INTERCOM TERMINAL BOARD | DESIGNATION | COLOR | CHECK |
| 13 | 15 | $-T$ |  |  |
| 25 | 32 | $-S$ |  |  |
| 26 | 31 | + |  |  |
| 17 | 17 | $\pm$ |  |  |
| 18 | 18 | $10 \mathrm{v} 60 \sim$ |  |  |

(b) Intercom terminal board to 44 A terminal blocks.

| FROMINTERCOM TERMIVAL BOARD |  | 4.4A TERMINAL BLOCKS | COLOR | CHECK |
| :---: | :---: | :---: | :---: | :---: |
|  | (T) | B-6 (T-I-C) |  |  |
|  |  | B-1 (R-I-C) |  |  |
|  |  | C-8 ( $\mathrm{C}-\mathrm{I}-\mathrm{C}$ ) |  |  |
|  |  | C-3 (I-I-C) |  |  |
|  | (GI) | C-I (I-C-2) |  |  |
|  |  | C-I (I-C-2) |  |  |
|  | (G3) | C-1 (I-C-2) |  |  |
|  | (G4) | C-I (I-C-2) |  |  |
|  | (G5) | C-1 (I-C-2) |  |  |
|  | (G6) | C-1 (I-C-2) |  |  |
|  | (G7) | C-1 (I-C-2) |  |  |
|  | (G8) | C-1 (I-C-2) |  |  |
|  | (G9) | C-1 (I-C-2) |  |  |
| 12 | (GO) | $\mathrm{C}-1$ (I-C-2) |  |  |

Note. The number of " $G$ " leads will be the same as the number of stations. Each " $G$ " lead is carried throughout the entire system and is opened at the station to which it is connected.
e. 15-Station Dial-Selective Intercom.
(1) Mounting.

Mounting hardware is supplied with the unit. The l5-station dial-selective intercom equipment is supplied as a separate unit and requires a separate mounting. It should be mounted near the relay cabinet and fastened to the wall with four lag screws. A three pair cable is required between the relay cabinet and the intercom unit.
(2) Wiring.

The following charts show the connections that must be made between the common circuit plate (relay cabinet) intercom terminal board, and the 44 A terminal blocks. Mark the space in the chart as each wire is connected.
(a) Comon circuit plate to intercom terminal board.

| FROM <br> COMMON CIRCUIT PLATE | TO INIERCOM TERMINAL BOARD | LEAD <br> DESIGNATION | COLOR | CHECK |
| :---: | :---: | :---: | :---: | :---: |
| 13 | 22 | -T |  |  |
| 25 | 10 | -S |  |  |
| 26 | 11 | + |  |  |
| 17 | 32 | $\pm$ |  |  |
| 18 | 32 | $10 \times 60 \sim$ |  |  |

(b) Intercom teminal board to LuA terminal blocks.

| FROH <br> ITMERCOM TEMTML BOAND | $\stackrel{\text { TO }}{4.4 \text { THMUTSI BLOCKS }}$ | COLOR | CHECK |
| :---: | :---: | :---: | :---: |
| 29 (T) | B-6 (I-I-C) |  |  |
| 30 (R) | B-1 ( $\mathrm{R}-\mathrm{I}-\mathrm{C}$ ) |  |  |
| 31 (c) | C-8 (C-I-C) |  |  |
| 42 (is) | $\mathrm{C}-3$ (I-I-C) |  |  |
| 1 (GI) | C-1 (I-C-2) |  |  |
| 2 (G2) | $\mathrm{C}-1(\mathrm{I}-\mathrm{C}-2)$ |  |  |
| 3 (G) | C-1 (I-C-2) |  |  |
| 4 (G4) | C-1 (I-C-2) |  |  |
| 5 (aj) | $\mathrm{C}-1(\mathrm{I}-\mathrm{C}-2)$ |  |  |
| 6 (G6) | C-1 (I-C-2) |  |  |
| 7 (G7) | C-I (I-C-2) |  |  |
| 8 (a) | C-1 (I-C-2) |  |  |
| 9 (G9) | C-1 (I-C-2) |  |  |
| 23 (G01) | C-1 (I-C-2) |  |  |
| 24 (GO2) | C-1 (I-C-2) |  |  |
| 25 (GO3) | C-1 (I-C-2) |  |  |
| 26 (GC4) | C-I (I-C-2) |  |  |
| 27 (GO5) | C-1 (I-C-2) |  |  |
| 28 (G06) | C-I (I-C-2) |  |  |

Hote. The munoer of " $G$ " leads will be the same as the number of stations. Bach " $G$ " lead is carried throughout the entire system and is opened only at the station to which it is connected.
I. Signal Flashing for 10-Station Dial-Selective Intercom.
(I) Mounting.

Mounting hardware is supplicd with the signal-flashing terminal box. Mount one terminal box at each station where this feature is required.
(2) Wirine.

The following char'ts show the connections that must be made between the signal-flashing unit, intercom terminal board, and the 44A terminal blocks. Mark the space in the chart as each wire is connected.
(a) Intercom terminal board to signal flashing unit.

| FROM INTERCOM TERMINAL BOARD | TO SIGNAL FLASHING UNIT | $\begin{array}{c\|} \text { IEAD } \\ \text { DESIGNATION } \end{array}$ | COLOR | CHECK |
| :---: | :---: | :---: | :---: | :---: |
| 20 | 10 (all stations) | SF |  |  |
| 19 | 2 (all stations) | N |  |  |
| 13 | 5 (all stations) | FL |  |  |
| 14 | 6 (all stations) | BY |  |  |
| 21 | 4 (station no.1) | S1 |  |  |
| 22 | 4 (station no.2) | S2 |  |  |
| 23 | 4 (station no.3) | S3 |  |  |
| 24 | 4 (station no.4) | 54 |  |  |
| 25 | 4 (station no.5) | 55 |  |  |
| 26 | 4 (station no.6) | S6 |  |  |
| 27 | 4 (station no.7) | 57 |  |  |
| 28 | 4 (station no.8) | 58 |  |  |
| 29 | 4 (station no.9) | S9 |  |  |
| 30 | 4 (station no.0) | SO |  |  |

Note. The number of "S" leads will be the same as the number of stations. Each " S " lead is carried throughout the entire system and is opened only at the station to which it is to be connected.
(o) Siznal flashing unit to 44 A terminal blocks.

| FROM | TO | LEAD |  |  |
| :---: | :---: | :---: | :---: | :---: |
| SIGNAL FLASHING UNIT | 44A TERMINAL BLOCKS | DESIGNATION | COLOR | CHECK |
| 11 | A- 4 | +24 V |  |  |
| 13 | $\mathrm{~A}-9$ | -24 V |  |  |
| 12 | $\mathrm{~B}-8$ | $\mathrm{H}-5$ |  |  |
| 7 | $\mathrm{D}-3$ | L-5 |  |  |

Note. Interconnect the signal flashing unit and the 44 A terminal blocks at each station.
5. Signal Flashing for 15-Station Dial-Selective Intercom.
(1) Mounting.

Mounting hardware is supplied with the signal-flashing terminal box. Mount one terminal box at each station where this feature is required.
(2) Wiring.

The following charts show the connections that rust be made between the signal-flashing unit, intercom terminal board, and the 44 4 terminal blocks. Mark the space in the chart as each wire is connected.
(a) Intercom terminal board to signal flashing unit.

| FROM INTERCOM TERMINAL BOARD | TO SIGNAL FLASHING UNIT | LEAD <br> DESIGNATION | COLOR | CHECK |
| :---: | :---: | :---: | :---: | :---: |
| 41 | 10 (all stations ) | SF |  |  |
| 43 | 2 (all atations ) | N |  |  |
| 40 | 5 (all stations ) | FL |  |  |
| 42 | 6 (all stations ) | BY |  |  |
| 12 | 4 (station no. 1 ) | S1 |  |  |
| 13 | 4 (station no. 2 ) | S2 |  |  |
| 14 | 4 (station no. 3 ) | S3 |  |  |
| 15 | 4 (station no. 4 ) | S4 |  |  |
| 16 | 4 (station no. 5 ) | S5 |  |  |
| 17 | 4 (station no. 6) | S6 |  |  |
| 18 | 4 (station no. 7 ) | S7 |  |  |
| 19 | 4 (station no. 8 ) | S8 |  |  |
| 20 | 4 (station no. 9 ) | S9 |  |  |
| 34 | 4 (station no. 01 ) | SOI |  |  |


| FROM | TO | IEAD |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| INTERCOM TERMINAL BOARD | SIGNAL FLASHING UNIT | DESIGNATION | COLOR | CHECK |  |
| 35 | 4 | (station no. 02) | SO2 |  |  |
| 36 | 4 | (station no. 03) | S03 |  |  |
| 37 | 4 | (station no. 04) | SO4 |  |  |
| 38 | 4 | (station no. 05) | S05 |  |  |
| 39 | 4 | (station no. 06) | S06 |  |  |

Note. The number of "S" leads will be the same as the number of stations. Each "S" lead is carried throughout the entire system, and is opened only at the station to which it is to be connected.
(b) Signal flashing unit to 44 A terminal blocks.

| FROM | TO | LEAD |  |  |
| :---: | :---: | :---: | :---: | :---: |
| SIGNAL FLASHING UNIT | 44A TRERMINAL BLOCKS | DESIGNATION | COLOR | CHECK |
| 11 | A-4 | +24 V |  |  |
| 13 | $\mathrm{~A}-9$ | -24 V |  |  |
| 12 | $\mathrm{~B}-8$ | $\mathrm{H}-5$ |  |  |
| 7 | $\mathrm{D}-3$ | $\mathrm{~L}-5$ |  |  |

Note. Interconnect the signal flashing unit and the 44 A terminal blocks at each station.
h. Automatic Tie-Line.
(1) Mounting.

When dial-selective intercom is used, the automatic tie-line is mounted in position 5 in the relay cabinet, otherwise it is mounted in position 6. Slide the circuit plate under the screws on the left side. Insert the screws in the right end and tighten all screws securely.
(2) Wiring.

The following charts show the connections that must be made between the tie-line circuit plate, relay cabinet cable, 44 A terminal blocks, and systems. Mark the space in the chart as each wire is connected.
(a) Relay cabinet cable to tie-line circuit plat.

| FROM | TO | CHECK |
| :---: | :---: | :---: |
| * RELAY CABINET CABLE | TIE-LINE CIRCUIT PLATP |  |
| BRN | 16 |  |
| GRN | 17 |  |
| WHT t | 18 |  |
| BLU | 19 |  |
| WHT $\ddagger$ | 20 |  |
| BLU-GRN | 21 |  |
| BLK | 22 |  |
| RED | 11 |  |
| BRN-WHT ** | 10 |  |
| SL-WHT ** | 10 |  |

* Connect both leads of the looped wires to same terminals.
** Connect the brown-white wire to terminal 10 at position 5 only. Connect the slate-white wire to terminal 10 at position 6 only.
$\dagger$ Paired with green.
* Paired with blue.
(b) Automatic tie-line to 44 A terminal blocks.

| $\begin{gathered} \text { FROM } \\ \text { TIE-LINE CIRCUIT PLATE } \end{gathered}$ | *44A TERMINAL BLOCKS |  | $\begin{gathered} \text { LEAD } \\ \text { DESICNATION } \end{gathered}$ | COLOR | CHECK |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | A | B |  |  |  |
| 3 | B-5 (T-4) | B-10 (T-5) | T |  |  |
| 4 | B-4 (R-4) | B-9 (R-5) | R |  |  |
| 17 | D-10 (C-4) | D-8 (C-5) | C |  |  |
| 6 | D-9 (L-4) | D-3 (L-5) | L |  |  |

* If automatic tie-line is mounted in position 5
connect wires as shown in column A. If however, the tie-line is mounted in position 6 connect wires as shown in column $B$.
(c) Tie-line circuit to tie-line circuit.

| FROM 1st SYSTEM | TO 2nd SYSTEM | LEAD |  |
| :---: | :---: | :---: | :---: |
| TIE-LINE CIRCUIT | TIE-LINE CIRCUIT | DESIGNATION | CHECK |
| 1 | 1 | $T-1$ |  |
| 2 | 2 | $R-1$ |  |

i. Manual Intercom.
(1) Wiring.

When manual intercom is used, CO or PBX line circuit no. 5 cannot be used. Convert line key no. 5 of each telephone to a signal key by removing the locking screw from the key plunger making it a nonlocking key.

The following charts show the connections that must be made between the common circuit plate and the 44 A terminal blocks. They also show the wiring changes that must be made within the telephone itself.
(a) Common circuit plate to 44 A terminal blocks.

| FROM | TO | LIAD |  |  |
| :---: | :---: | :---: | :---: | :---: |
| COMMON CTRCUIT PLATE | L4A TERMINAL BLOCKS | DESIGNATION | COLOR | CHECK |
| 18 | $\mathrm{~B}-8$ | $\mathrm{H}-5$ |  |  |
| 20 | $\mathrm{C}-1$ | $\mathrm{I}-\mathrm{C}-1$ |  |  |
| 11 | $\mathrm{~B}-5$ | $\mathrm{~T}-4$ |  |  |
| 19 | $\mathrm{~B}-4$ | $\mathrm{R}-4$ |  |  |

(b) 1706 Telephone wiring changes.

| FROM <br> TERMIMAL | TO <br> TERMINAL | COLOR | KMY <br> POSITION | CHECK |
| :---: | :---: | :---: | :---: | :---: |
| 19 | 22 | $S L$ | 5 |  |

j. Manual Exclusion.
(1) Mounting.

Mount the manual exclusion switch to the telephone base (lower left corner) with the screws provided.
(2) Wiring.

Line no. I is the excluded line and must be connected. directly from the relay cabinet to the excluding station.
(a) Extend the $\mathrm{T}-1, \mathrm{R}-1$, and $\mathrm{H}-1$ leads from terminals $\mathrm{C}-7$, $C-6$, and $C-10$ of the 44 A terminal block of the excluding station to the 44 A terminal blocks of each excluded station, terminals A-2, A-1, and A-5 respectively.
(b) Connect the wires of the exclusion switch, at the excluding station to the terminal block (inside the telephone) as follows:

| FROM | TO | CHECK |
| :--- | :---: | :---: |
| EXCLUSION SWITCH | TELEPHONE TERMINAL BOARD |  |
| YELLOW | Terminal 4 |  |
| SLATE | Terminal 5 |  |
| RED | Terminal 6 |  |
| BROWN | Terminal 7 |  |
| GREEN | Terminal 9 |  |
| WHYTE | Terminal 8 |  |

8. OPERATIONAL TEST
a. Preliminary Inspection.
(1) Visually inspect all work for proper installation and connections.
(2) Turn on the ac power supply. Check for blown fuses. b. Testing the Common and Line Circuits - Dial.
(1) Operate the line no. 1 key at station no. 1 .
(2) Lift the handset, the lamp associated with line no. 1 should light at all stations. Dial tone should be heard in the receiver.
(3) Dial the directory number associated with line no. 2.
(a) The lamp associated with line no. 2 should flash at all stations.
(b) The common line ringer or the common line buzzer should sound.
(4) Answer the call at station no. 2 by operating the line no. 2 key. Lift the handset. The lamp associated with line no. 2 should stop rlashing and remain lighted.
(5) Check for transmission between stations no. 1 and 2.
(6) Operate and release the HOLD key at station no. 1 .
(a) The line no. I key should restore when the HOLD key
is released.
(b) The lamp associated with line no. I should "wink" at all stations.
(7) Operate the line no. I key at station no. l. The lamp associated with line no. 1 should stop "winking" and remain lighted a.t all stations.
(8) Check the transmission between stations no. 1 and 2 again.
(9) Operate and release the HOLD key at station no. 2.
(a) The line no. 2 key should restore when the HOLD key is released.
(b) The lamp associated with line no. 2 should "wink" at all stations.
(10) Operate the line no. 2 key at station no. 2. The lamp associated with line no. 2 should stop "winking" and remain lighted at all stations.
(11) Check the transmission between stations no.1 and 2 again.
(12) Repeat steps (1) through (11) at each station and on each line until all lines are tested at all stations.
c. Testing the Cormon and Line Circuits - Manual.
(1) Operate the line no. 1 key at station no. 1.
(2) Lift the handset, the lamp associated with line no. I should light at all stations. The central office or PBX operator should answer.
(3) Ask the operator to connect you to line no. 2 (give directory number of line no. 2).
(a) The lamp associated with line no. 2 should flash at all stations.
(b) The common line ringer or common line buzzer should sound.
(4) Test the transmission and hold circuit as described in b (4) through (11) above.
(5) Repeat steps (1) through (4) at each station and on each line until all lines are tested at all stations.
d. Testing the Dial-Selective Intercom.

The following procedures are used for testing the 10- or 15station dial-selective intercom with the signal flashing unit. If signal flashing is not used, the operation is the same with the exception that the intercom lamp does not flash at the called station.
(1) Operate the hold-intercom key at station no. 1 .
(2) Lift the handset, the lamp associated with the hold-intercom key should light at all stations.
(a) Dial tone should not be heard if the station lines are dial.
(b) The operator should not answer if the station lines are manual.
(3) Dial the digit 2.
(a) The intercom buzzer at station no. 2 should sound for a period of approximately 3 second.s.
(b) The hold-intercom lamp at station no. 2 should flash.
(c) The hold-intercom lamp at all other station should
remain lighted.
(4) Operate the hold-intercom key at station no. 2.
(5) Lift the handset, the hold-intercom lamp should stop flashing and remain lighted.
(6) Check for transmission between stations no. 1 and 2.
(7) Replace the handsets at both stations. The hold-intercom lamps should go out at all stations.
(8) Lift the handset at station no. 1. The hold-intercom lamp should light at all stations.
(9) Dial the digit 2.
(a) The intercom buzzer at station no. 2 should sound for a period of approximately 3 seconds.
(b) Adjust the slide of the variable resistor on the dial selective intercom circuit plate to regulate the length of time that the buzzer sounds.
(c) The hold-intercom lamp at station no. 2 should flash.
(10) After the buzzer sounds at station no. 2, test for re-ring.
(a) Do not replace the handset at station no. 1 .
(b) Dial the digit 2 again.
(c) The buzzer at station no. 2 should sound for a period of approximately 3 seconds.
(11) Replace the handset at station no. 1. The hold-intercom lamp should go out.
(12) Repeat steps (1) through (9) and (11) at station no. I using the intercom numbers of the other stations (3 through 06) until all stations are tested.
(13) Place a call through the intercom to one other station from each of the remaining stations until all stations have originated and received at least one call.
e. Testing the Automatic Tie-Line.
(1) Outgoing Call.
(a) Operate the tie-line key at station no. 1.
(b) Lift the handset. The lamp associated with the tieline should light at all stations.
(c) When the called party at the distant end of the tieline answers, check the transmission.
(d) Replace the handset at station no. 1. The tie-line lamp should go out.
(e) Repeat steps (a) through (d) at all stations.
(2) Incoming calls.

An incoming call causes the tie-line lamp to flash and the buzzer or the cormon line ringer to sound for a period of approximately 3 seconds. To answer the call, follow the procedures listed below.
(a) Operate the tie-line key at station no. 1.
(b) Lift the handset. The tie-line lamp should stop
flashing and remain lighted.
(c) Check the transmission circuit.
(d) Replace the handset at station no. 1 .
(e) Answer the call at each of the other stations by operating the tie-line key and then lifting the handset.
() When the last station is tested, notify the pariy at the distant end that the testing is completed.
f. Testing the Manual Intercom.
(1) Operate the intercon key at station no. 1 .
(2) Lift the handset.
(3) Operate the signal key. The intercom buzzer should sound at all stations.
(4) Operate the intercom key at station no. 2.
(5) Lift the handset.
(6) Check the transmission path between the stations.
(7) Restore the handsets at both stations.
(8) Repeat steps (I) through (7) at the other stations until the intercom talking and signaling is checked at all stations. g. Testing the Power Failure Circuit.
(1) Disconnect the ac power supply plug from 105-125 volt ac outlet.
(2) Operate the line no. I key at station no. 1.
(3) Lift the handset, the line lamp will not light.
(a) If the line terminates at a dial exchange, dial tone should be heard in the receiver.
(b) If the line terminates at a manual exchange the operator should answer.
(4) Test the other external lines as described in (2) and (3) above.
h. Testing the Manual Exclusion.
(1) Remove the handset, operate the manual exclusion switch, and depress line key no. 1 at the excluding station. Dial tone should be heard.
(2) Remove the handset and depress line key no. I at any of the excluded stations, dial tone should not be heard.
(3) Replace the handset at all stations. The manual exclusion switch should restore when the handset is replaced at the excluaing stations.
i. Release (Time Out).
(1) Originate a call from any station to any other line in the system (ㅇ (1) through (3) above).
(2) Restore the handset at the originating station. The lamp associated with the incoming call will continue to flash for a period of about 2 minutes.

## GECTION IV MATVTERANCE

## 9. PREVEITIVE MAINTMANCE

The STROMBERG-CARLSCN GK-1 Syster requires a minimum anount of preventive maintonance to reep the equipment in proper worling order. The normol use of the system will detcmise the operating condition of the equipment. This eliminates the need for any operational tests.
a. Cleaning.

The inside of the relay cabinet requires cleaning only if the equipment is located in an extremely dirty or dusty location. If the inside of the relay cabinet is cleaned, extreme care should be taken to avoid brushing or blowing dirt or dust into the relay and switch contacts.
b. Lubrication.

The following points of the $X Y$ ( ${ }^{\circledR}$ Deca Swtich should be lubricated approximately every 6 months. A small amount of XY Brand Universal Switch Oil Number 204806-000 should be applied to each of the following points.
(1) "X" gear assembly bushing.
(2) "X" magnet hinge and pawl pin.
(3) Release magnet hinge pin.
(4) "X" retaining pawl assembly bearings.
(5) Switching lever gear and pin.
(6) Locking lever bushing, spring, and cam.
(7) Rack (oil generously at rack teeth).
(8) Rack rod (oil generously).
c. Relays.

The relays of the 6K-1 Telephone System do not require preventive maintenance. The ad.justment of the relays should not be changed unless the circuit fails to operate due to faulty relay adjustment.

## 10. TROUBL LOCATION

Most of the troubles that are encountered in the $6 \mathrm{~K}-1$ system can be localized by analyzing the symptom of the trouble in relation to the normal operation of the system. This process will, in most cases, narrow the source of trouble to an individual or common section of the equipment. A small amount of time spent in analyzing troubles will reauce
the time spent actually checking the equipment. After the trouble has been localized to a particular circuit or unit, the actual trouble can usually be located by referring to the circuit diagrams (figs. 14 through 20) and making a point-to-point continuity check. The following trouble location charts are included as an aid to localizing the trouble. These charts include the probable locations but do not include all the possible locations.
a. Incoming Calls.

| SYMPTOM | POSSIBLE LOCATION |
| :---: | :---: |
| 1. Line lamps of all lines do not light at any station. <br> 2. Lime lamp of one line does not light at any station. <br> 3. Line lamp of one line does not light at one station only. <br> 4. Ringer or buzzer does not sound on any line. <br> 5. Ringer or buzzer does not sound on one line only. <br> 6. Line lamp continues to flash after line key is operated at any station. <br> 7. Line lamp continues to flash after line key is operated at one station only. <br> 8. No transmission on one line from one station only. | a. Common Circuit <br> b. Power Supply <br> a. Line Circuit <br> b. Common Circuit Telephone <br> a. Power Supply <br> b. Ringer or Buzzer Line Circuit Line Circuit Telephone Telephone |

b. Holding Calls.

| SYMPTOM | POSSIBLE LOCATION |
| :--- | :--- |
| 1. HOLD key fails to hold connection | Line Circuit |
| at any station on one line. |  |
| 2. HOLD key fails to hold connection | Telephone |
| 3. one station on one line only. |  |
| ing lamp gces out (instead of "wink- |  |

## c. Outgoing Calls.

| SYMPTOM | POSSIBLE LOCATION |
| :--- | :--- |
| 1. Line lamps of all lines fail to light | Power Supply |
| when lines are seized. |  |
| 2. Line lamp of one fails to light at all | Line Circuit |
|  | stations when line is seized. |
| 3. Line lamp of one line fails to light at | Telephone |
| one station only when line is seized. |  |

## d. Dial-Selective Intercom Calls.

| SYMPTOM | POSSIBLE LOCATION |
| :---: | :---: |
| 1. Intercom lamp fails to light at any station when intercom key is operated. <br> 2. Intercom lamp Iails to light at one station only when intercom key is operated. <br> 3. Intercom lamp fails to flash at called station. <br> 4. Wrong station is signaled after dialing. <br> 5. Intercom buzzer fails to sound at any station. <br> 6. Intercom buzzer fails to sound at one station only. <br> 7. One station cannot call any other station. | Dial Selective Intercom Circuit <br> a. Telephone <br> b. Signal Flashing Unit <br> a. Dial Selective Intercom Circuit <br> b. Signal Flashing Unit <br> a. Dial Selective Intercom Circuit <br> b. Telephone Dial Dial Selective Intercom Circuit <br> a. 44A Terminal Block <br> b. Intercom Buzzer Telephone |

E. Manual Exclusion.

| SYMPTOM | POSSIBLE LOCATION |
| :---: | :---: |
| 1. Other atations are not excluded when | Telephone |
| manual exclusion switch is operated. |  |

11. CORRECTIVE MAINTENANCE

After the trouble has been isolated and located, the repair of the particular unit should be accomplished according to the applicable Stromberg-Carlson literature. The following subparagraphs list the reference literature for repair of the components of the $6 \mathrm{~K}-1$ Telephone System.
a. Drawings.
(1) Schematic diagrams.

The schematic diagrams (S drawings) for each unit of the 6K-1 Telephone System are shipped with the equipment.
(2) Description sheets.

The description sheets (DS drawings) for each circuit are shipped with the equipment.
(3) Wiring diagram.

The wiring diagram of the relay cabinet ( $\mathrm{E}-45850$ ) is shipper with the equipment.
(4) Relay adjustment sheets.

The relay adjustment sheets (AS drawings) for each circuit are shipped with the equipment.
b. Repair Instructions.

The following list describes the publications covering the maintenance and repair of the parts of the $6 \mathrm{~K}-1$ System. These publications are available from your Stromberg-Carlson representative.
(1) Field Adjustment for Type "A" Relays.

This drawing (B-1749) lists the mechanical requirements and illustrates the methods used to adjust Stromberg-Carlson Type "A" Relays.
(2) Service and Maintenance Adjustments for Stromoerg-Carlson

Twin Type "C" Relays.
This drawing ( -75918 ) lists the mechanical requirements and illustrates the methods used to adjust Strombers-Camison Type "C" Relays.
(3) Field Handook - 1706 Multi-line Relephone.

This handbook lists the installation, repair, Iuvrication, and maintename of the Strombers-Canlson 1706 Multi-Jine Telephone.
(4) Pield Hencooo - Series D Dials.

This hambook lists the construction and maintenance of the Stronoerg-Garloon Series D Diels used with the 1706 Mlei-Line Telephone.


Figure 14. Power Supply, Schematic Diagram


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Figure 17. 15-Stationl Dia.1-Se7ective Thtercom. Schematice Diagram


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FIG. A




