MADE BEFORE CLIMBING OR

WORKING AT JOINT USE POLES

1. GENERAL

1.02 These instructions supplement those given in the sections on "Safeguards To Be Taken Before Climbing Poles."

2. DESCRIPTION OF B VOLTAGE TESTER AND VOLTAGE PLUG

2.01 The B Voltage Tester is designed to detect the presence of voltages from 60 volts to 7600 volts. It consists of an indicator assembly which contains a small neon glow unit and reflector, and a plastic insulated probe equipped

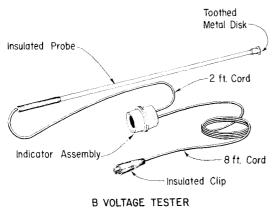


Fig. 1

2.02 At 60 to 70 volts the indicator of the B Voltage Tester glows dimly. Higher voltages will produce a brighter glow. Because the higher voltages can damage the tester if left connected (7200 volts will burn it out in approximately one minute) it should be touched to the facility being tested ONLY LONG ENOUGH TO DETERMINE WHETHER OR NOT THE INDICATOR GLOWS.

3. OBSERVATIONS TO BE MADE BEFORE CLIMBING

- → 3.01 Examine the pole for potential hazards such as a vertical power ground wire, vertical metallic power conduit, or a street light fixture. Also observe the pole for such hazards as improper clearances from power conductors or equipment, dangling power wires, etc. If none of these is present, the pole may be climbed in accordance with safe climbing practices.
 - **3.02** If a vertical power ground wire is present,

make a voltage test in accordance with Part 4 before climbing or working at the pole unless it meets one of the following conditions:

- (a) The ground wire is bonded to a telephone cable strand, or
- (b) The ground wire is covered with wood molding, or equivalent, up through telephone space, or
- (c) The ground wire is of the insulated type and the insulation is in good condition.
- **3.03** If vertical metallic power conduit is present, make a voltage test in accordance with Part 4 before climbing or working at the pole unless it can be clearly seen that the conduit is bonded to the telephone cable strand.

3.04 If a street light fixture is present, make a voltage test in accordance with Part 5, only if the pole also carries multiple line wire, telephone cable (including isolated cable), or a bare vertical power ground wire.

- **3.05** Poles carrying street light fixtures may be worked on without making a voltage test under any of the following conditions:
 - (a) The fixture is located in power space, or
 - (b) The fixture is located ABOVE telephone attachments and it can be clearly seer that it is bonded to the telephone cable strand or

© American Telephone and Telegraph Company, 1964 Printed in U. S. A.

Page 1

SECTION 620-105-010

- (c) The fixture is located BELOW telephone cable and it can be clearly seen that it is bonded to the telephone cable strand. However, in this case INSULATING GLOVES SHALL
- BE WORN in climbing the pole unless the wiring through and below telephone space is either 40 inches out from the pole surface or is otherwise made inaccessible.
- 3.06 If a street light fixture is present in the telephone space on a pole not carrying a telephone cable or a bare vertical power ground wire, WEAR INSULATING GLOVES AND AVOID CONTACT WITH IT OR ITS WIRING,
 → even though a voltage test has been made, since it is not possible to place a temporary bond to an effective ground.

4. VOLTAGE TESTS – VERTICAL POWER GROUND WIRES OR METALLIC POWER CONDUIT

- ✓ 4.01 When a voltage test is required by Paragraph 3.02 or 3.03, proceed as follows
 L, before climbing or working on the pole.
 - (a) Attach the insulated clip of the voltage tester to one of the following:
 - (1) A guy rod or telephone anchor guy. (Do not attach to an anchor rod that carries an uninsulated guy which is bonded to the power vertical ground wire.)
 - (2) A fire hydrant, a projection on a manhole cover, or a metallic curb box.
 - (3) A 5-inch screwdriver blade pushed into the earth about 5 feet from the pole.
 - (4) A substantial metal object such as a piece of lead sleeving, a metal crossarm brace, or a half-pound bar of D Seam Solder, etc, laid on the ground or pavement about 5 feet from the pole.
 - (b) Standing about 3 feet from the pole, grasp the insulated probe in one hand and the indicator assembly in the other. Push the toothed metal disk at the end of the probe firmly against the ground wire or metal conduit being tested, and promptly look into the open end of the indicator assembly.

(c) IF THE INDICATOR GLOWS, THE GROUND WIRE OR METAL CONDUIT

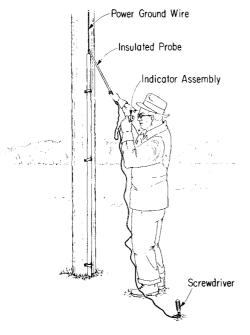
IS ENERGIZED. Immediately remove the probe from contact with the ground wire or metal conduit and notify your supervisor. DO NOT CLIMB OR CONTACT THE POLE IF THE INDICATOR GLOWS.

- (d) If the ground wire is broken, test the UPPER part as described above, unless the break occurs above the telephone space. Do not attempt to test a broken ground wire if the break is observed to be in the power space. Report the broken power wire to your supervisor. ↔
- (e) If the lower 8 feet or so of the ground wire is protected with wood molding, test above the molding.
- 4.02 If the voltage tester DOES NOT GLOW in making the test described in Paragraph 4.01, poles carrying vertical power ground wires and telephone cable may be climbed in accordance with safe climbing practice. Care should be [¬] exercised to avoid simultaneous contact between power ground wires and telephone cable or guys as a small voltage (60 volts or less) may be present. This is recommended to avoid the possibility of surprise shock which might (under some circumstances) cause a fall from the pole.
- 4.03 After making the voltage test on a pole carrying vertical metallic power conduit and telephone cable, put on insulating gloves and place a B temporary bond as follows. FIRST ATTACH THE SMALL CLIP TO THE TELE-PHONE STRAND: then attach the large clip to the conduit (or a conduit fastening if the conduit is too large). LEAVE THE BOND IN PLACE UNTIL ALL WORK OPERATIONS AT THIS POLE HAVE BEEN COMPLETED FOR THE DAY. If the bond starts to smoke, put on insulating gloves and descend the pole. Avoid contact with the bond or the conduit and notify your supervisor.
- 4.04 On completion of work operations on the pole, remove the bond as follows:
 - (a) Put on insulating gloves.
 - (b) Remove the clip from the conduit. Remove this clip FIRST.
 - (c) Remove the other clip from the strand.

(d) If a spark is observed in removing the bond, notify your supervisor.

4.05 If a shock is experienced as a result of simultaneous contact between the ground

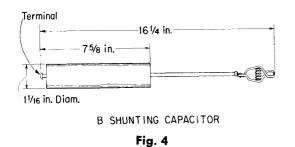
wire or conduit and grounded objects such as telephone cable, strand, guy, etc, descend the pole at once and report the matter to your supervisor immediately.





5. VOLTAGE TESTS AND SAFEGUARDS -POLES WITH STREET LIGHT FIXTURES

5.01 The B shunting capacitor is required under certain conditions in testing street light fixtures. In general, areas where it will be required will be known and workmen will be so equipped.



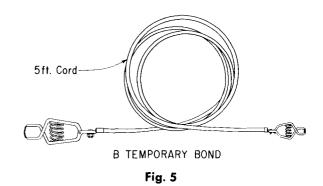
5.02 Where a voltage test is required under conditions of Paragraph 3.04, proceed to test and safeguard the street light fixture as follows:

- (a) Attach B Voltage Tester bag containing test equipment to body belt.
- (b) Put on insulating gloves and climb to a _> convenient height to make the test. AVOID CONTACTING THE LIGHT FIX-TURE OR ITS WIRING.
 - (c) Attach the insulated clip of the voltage tester to the cable suspension strand, sup-
- port bracket of multiple line wire or a bare vertical power ground wire. Push the toothed metal disk firmly against the street light fixture and promptly look into the open end of the indicator assembly.
 - (d) If the indicator glows, immediately remove

the probe from contact with the fixture, then remove the insulated clip from its attachment. If a B shunting capacitor is not available, descend the pole and notify your supervisor. AVOID CONTACT WITH FIXTURE OR ITS WIRING. If a B shunting capacitor is available, make a second test as described in subparagraphs (h), (i), and (j) following.

(e) If the indicator does NOT glow, contact the fixture with the probe again to be sure that good contact has been made. If the indicator still does not glow, place a temporary bond as described in (f) below.

(f) Attach the small clip of the B temporary bond to the cable suspension strand or the bare power vertical ground wire so as not to be in way of work operations. DO THIS FIRST. Then attach the other clip of the bond wire to the street light fixture. DO NOT BOND to the support bracket of multiple line wire or the suspension strand of ISOLATED cable.



DO NOT ATTACH TO THE STREET LIGHT WIRES OR TERMINALS TO WHICH THEY ARE ATTACHED. NEVER ATTACH THE CLIP TO A FIXTURE WHICH CAUSES THE INDICATOR TO GLOW.

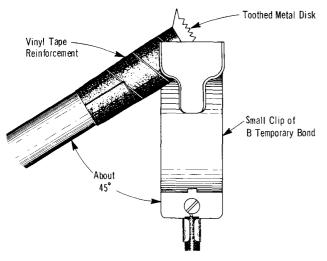
(g) The insulating gloves may be removed ONLY AFTER the temporary bond is in place, and then only if other protection requirements permit. LEAVE THE B TEM-PORARY BOND IN PLACE UNTIL ALL WORK OPERATIONS HAVE BEEN COM-PLETED AT THIS POLE FOR THE DAY. If the bond starts smoking, put on insulating gloves and descend the pole immediately. Avoid contact with the bond, the fixture or its wiring. Notify your supervisor.

(h) If a B shunting capacitor is available, under the circumstances described in Subparagraph (d) preceding, make a second test as follows:

(1) Attach the clip of the voltage tester and the clip of the shunting capacitor to the cable suspension strand or to the bare power vertical ground wire.

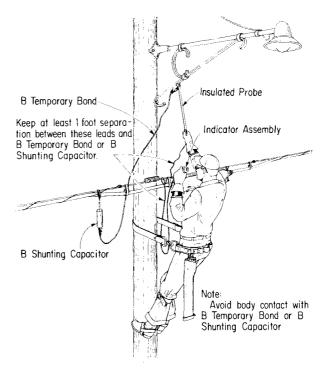
(2) Attach the small clip of the temporary bond to the metal terminal of the capacitor and the other clip to the metal cap behind the disk of the insulated probe.

If the metal cap or ferrule of the B Voltage Tester has been tape reinforced, attach the large clip of the temporary bond to the metal terminal of the capacitor; attach the small clip to the toothed metal disk of the B Voltage Tester as shown below.



(3) MAKE ATTACHMENTS IN (1) AND
(2) ABOVE SO THAT AT LEAST 1FOOT SEPARATION IS MAINTAINED
BETWEEN THE LEADS OF THE VOLTAGE TESTER AND THE TEMPORARY
BOND OR SHUNTING CAPACITOR.

(4) Touch the toothed metal disk to the street light fixture and promptly look into the open end of the indicator assembly.(See sketch.) AVOID BODY CONTACT WITH TEMPORARY BOND OR CAPACITOR DURING TEST.





(i) IF THE INDICATOR GLOWS, THE FIX-TURE IS ENERGIZED. Immediately remove the probe from contact with the fixture, replace testing equipment in the carrying case, descend the pole and notify your supervisor. AVOID CONTACT WITH THE FIXTURE

OR ITS WIRING.

(j) If the indicator does not glow, contact the fixture with the probe again to be sure that good contact has been made. If the indicator still does not glow, place a temporary bond as described in Subparagraphs (f) and (g) preceding.

5.03 On completion of work operations on a pole, remove the B temporary bond as follows:

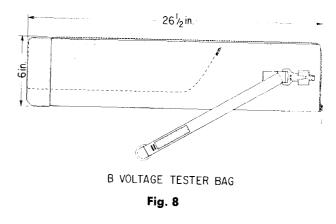
- (a) Put on insulating gloves.
- (b) Remove the clip attached to street light fixture. REMOVE THIS CLIP FIRST.
- (c) Remove the other clip from its attachment. If a spark is noticed on removing the bond, descend the pole immediately and notify your supervisor.

6. TESTING THE B VOLTAGE TESTER

6.01 The B Voltage Tester should be tested weekly to ensure that it is operating satisfactorily. The dates on which it is tested shall ' be recorded on the test date card provided for the purpose. The test date card will be found in the external plastic pocket of the B Voltage Tester bag.

7. CARE AND STORAGE

7.01 A canvas bag has been provided to carry and store the B Voltage Tester, B temporary bond, B shunting capacitor and test date card when not in use. A web strap with dee ring and snap hook is provided to attach the bag to the body belt. In placing the tester in the bag, place the toothed metal disk first. The capacitor and bond should be carried in lower pocket of bag. The test date card is carried in the plastic pocket provided for the purpose.



7.02 The B Voltage Tester should be handled and stored with reasonable care. Remove any dampness or dirt with a clean cloth before using or storing. Keep the instrument free of grease or oil to prevent deterioration of insulation.

7.03 Avoid exposing the instrument to excessive heat such as may be encountered near radiators, etc, as the plastic rod may deform under these temperatures.

7.04 The instrument should be CARRIED DOWN OR LOWERED from poles, NOT DROPPED, as the impact may short-circuit the elements in the neon glow unit of the indicator.