

MANUFACTURING NOTES :

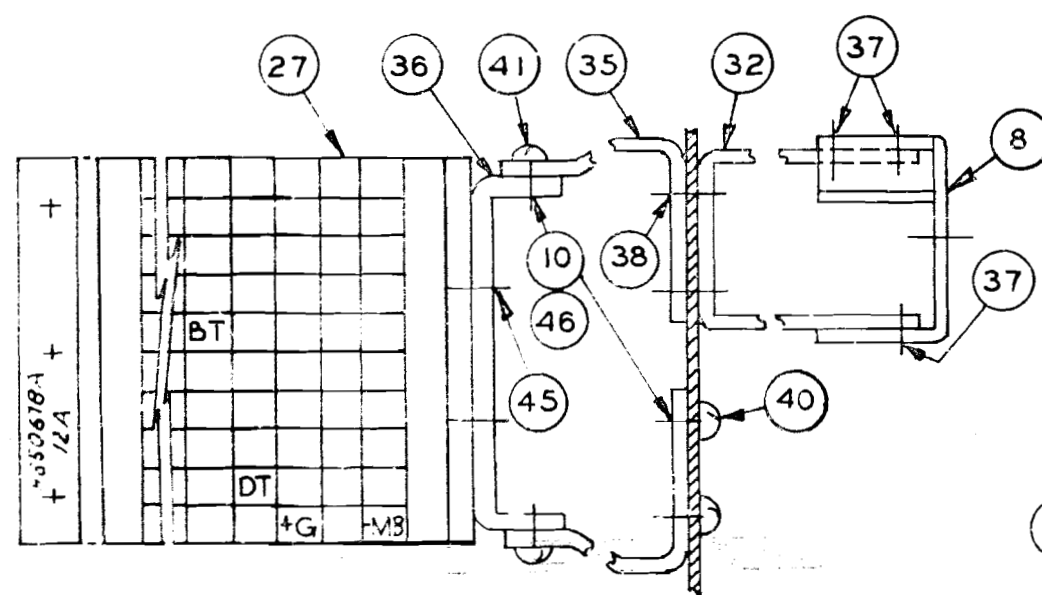
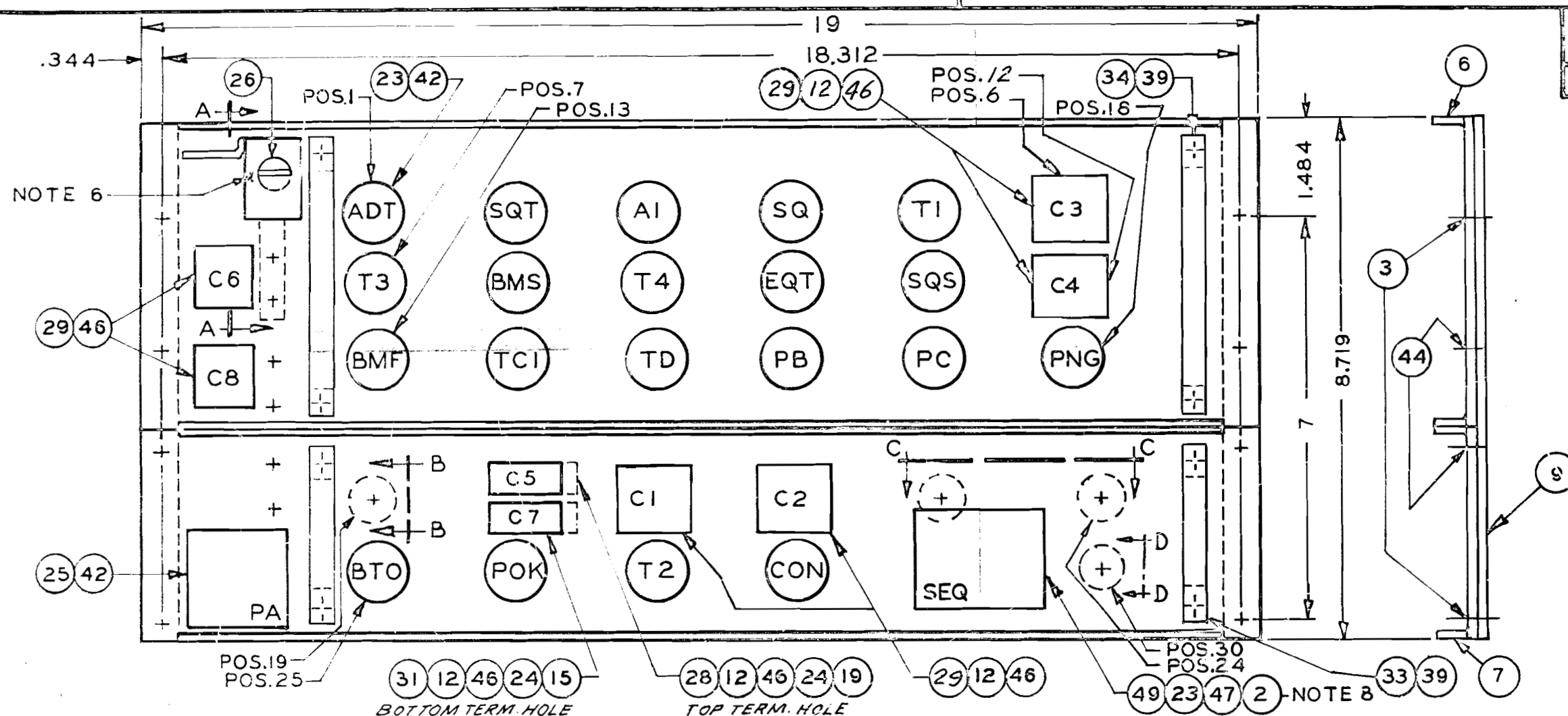
- 1- FOR MANUFACTURING INFORMATION SEE SPECIFICATION 5296
- 2- STAMP FUNCTIONAL DESIGNATIONS PER H-43286 FIGURE 7, 8, 27, 47, 48 & 59.
- 3- "SI" ITEMS ARE NOT TO BE MOUNTED BY THE FACTORY.
- 4- FOR LOCATING & WIRING OF RECTIFIERS, THERMISTOR & VARISTOR SEE WIRING INSTRUCTIONS, USE D-543040 SLEEVING OVER EXPOSED PIGTAILS.
- 5- FOR WIRING USE D-543386 PVC WIRE 24 AWG.
- 6- "X" INDICATES LOCATION OF STAMPING DRAWING NUMBER FOR REFERENCE IN MOUNTING.
- 7- MOUNT TERMINAL STRIP ITEM 71 IN TOP MOUNTING HOLE OF RELAYS POS. 4, 18, 25 AND IN BOTTOM MOUNTING HOLE OF RELAY POS. 3 & 13.
- 8- MOUNT ROTARY SWITCH TYPE 44 PER H-47031-31 FIG. B

H-850678-A	12A	DH-850678-710A
CKT.	FIG.	PART NO.
TCMF TEST RECEIVER ACCES AND PARTY IDENTITY EQPT. SERIES "RK-5" MTG.		
DH-850678-710		SIZE B
SHEET 1 OF 2		
GTE AUTOMATIC ELECTRIC NORTHLAKE, IL., U.S.A. GENOA, IL. U.S.A. WAUKESHA, WI., U.S.A. HUNTSVILLE, AL., U.S.A.		

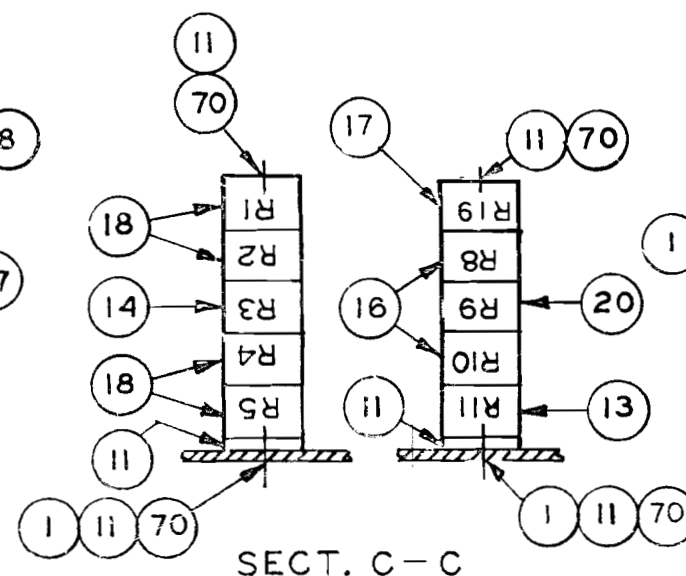
DESIGNED L.J. ONYSZKO	DR. C.N.
APP'D. R.T. FORD L.F.L.	CK. L.O.
434B	SCALE: DO NOT SCALE DRAWING
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SHEET 1 OF 2	
DH-850678-H	
DH-850678-710	
SHEET 1 OF 2	
CHANGES	
ISSUE: 1	
2DH-850678-710 CL AC REMOVED 2-D-6833 A. ADDED 4 ITEM 29 LJO V.A. V.A. 5-7-73	
ISS: 2	
7DH-850678-703 EMG 23H-850678-A ADDED SECT. D-D R.H. A.Z. L.O. 1-28-74	
ISS: 3	
4DH-850678-710 AC 25H-850678-A EXX-995 REVISED SECT. B-B-C-C R.Z. V.A. 3-7-75	
ISS: 4	
5DH-850678-710 AC 27H-850678-A EA1612 CHG DIS PER CKT CHANGE J.W.G. A.Z. 5-21-76	
ISS: 5	

SHEET 2

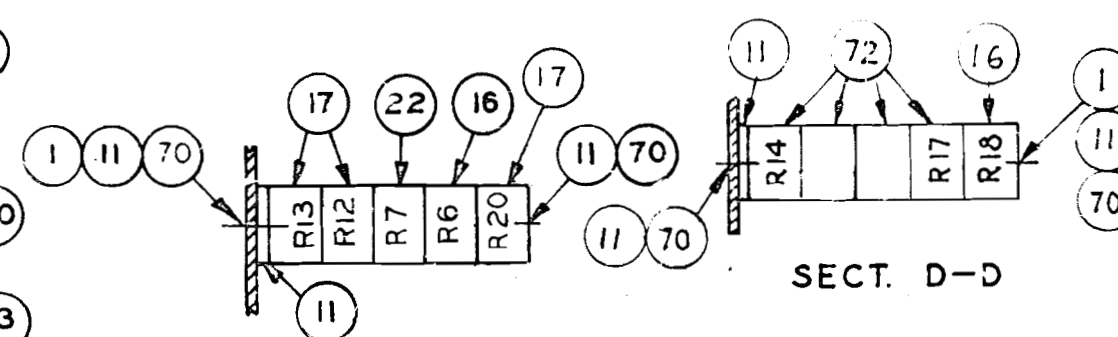
POS.	ITEM	POS.	ITEM
1	50	13	60
2	51	14	61
3	52	15	62
4	53	16	63
5	54	17	
7	55	18	64
8	56	25	65
9	57	26	66
10	58	27	67
11	59	28	68



SECT. A-A
INSTALLER'S SIDE



SECT. C-C



SECT. B - B



DH-850678-710

SIZE

1

SHEET 2

GTE AUTOMATIC ELECTRIC

NORTHLAKE, IL., U.S.A. GENOA, IL., U.S.A. WAUKESHA, WI., U.S.A. HUNTSVILLE, AL., U.S.A.

ISSUE

50	1	2	3	4	5
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FX-2801-2 (6/71)

DRAWING STOCK LIST

AMOUNT	U/M	PART NUMBER				ITEM	G/P	DESCRIPTION
		PFX	BASE	SUFFIX	ISSUE			
4.0	PC	H	4508	29		1		STUD .138-32 X 3.75
3.0	PC	D	75321	A		2		BUSHING
1.0	PC	H	886281	5		3	S1	SI MOUNTING PARTS
1.0	PC	H	885901	4		4		COVER-FRONT
1.0	PC	H	885901	7		5		COVER
1.0	PC	H	886259	2B		6		STRIP-MTG
1.0	PC	H	886258	17A		7		STRIP RK MTG
1.0	PC	H	885854	4		8		BRACKET-PANEL
2.0	PC	H	886439	2		9		BACKING STRIP
4.0	PC	D	17195	E		10		WASHER LOCK F/8 SCREW
12.0	PC	D	1725	A		11		WASHER 6
6.0	PC	D	1742	A		12		WHR-PLAIN .173X.438X.032
1.0	PC	D	281132	A		13		RESISTOR 2K NI 1W
1.0	PC	D	281285	A		14		RESISTOR-1880-1W
1.0	PC	D	281408	A		15		RESISTOR 100,.2 W -5-
4.0	PC	D	281463	A		16		RESISTOR 900 NI 1 W
4.0	PC	D	282827	A		17		RESISTOR 450 NI
4.0	PC	D	281117	A		18		RESISTOR 100 NI 1W
1.0	PC	D	283065	A		19		RESISTOR 600,.2W
1.0	PC	D	284538	A		20		RESISTOR 3.6116K NI 1 W
1.0	PC	D	284266	U		21		VARISTOR
1.0	PC	D	284664	A		22		RESISTOR 3500
21.0	PC	D	44469	A		23		INSULATOR
2.0	PC	D	44864	A		24		INSULATOR
1.0	PC	D	555022	K		25		RELAY-POLARIZED
1.0	PC	D	59311	D		26		KEY
1.0	PC	D	660423	J		27		TERM BLK ASSY 9X10
1.0	PC	D	68563	A		28		CAPACITOR 1MF
6.0	PC	D	68564	A		29		CAPACITOR 2MF
1.0	PC	D	68641	A		31		CAPACITOR .2MF
1.0	PC	D	731988	A		32		BRACKET
2.0	PC	D	731993	B		33		COVER GUIDE
2.0	PC	D	731993	C		34		COVER GUIDE
2.0	PC	D	732011	A		35		BRACKET-MTG
1.0	PC	D	732012	A		36		BRACKET-MTG TERM BLK
3.0	PC	D	760878	A		37		SPL HHIMS 8-32
2.0	PC	D	760934	A		38		RHSMS W/WSS.164-32X3/8
8.0	PC	D	760985	A		39		RHSMS W/WHS.164-32X1/4
2.0	PC	D	761056	E		40		PHSLT S MS.164-32X7/16
2.0	PC	D	761056	F		41		PHSLT S MS.164-32X1/2
42.0	PC	D	761072	A		42		SCR&BUSH ASSY
4.0	PC	D	762052	B		44		PHSLT SMS .216-24X5/16
2.0	PC	D	762051	C		45		PHSLT SMS .190-32X3/8
12.0	PC	D	7700	A		46		NUT HEX 8-32X5/16
3.0	PC	D	760790	A		47		WHIMS 8-32X5/16
7.0	PC	FD	1029	DG		48		DIODE
1.0	PC	PW	172121	EADA		49		SWITCH-T44-6LEV-33PTS
1.0	PC	GT	12058	C57A		50		RELAY
1.0	PC	GT	12018	C17		51		RELAY

04/06/78

DATE

SHEET TOTAL

DESCRIPTION

PART NUMBER

PFX	BASE	SUFFIX	ISSUE	I N D
DH	850678	710A	007	

4-28-78

1 OF 2

TCMF TEST RECEIVER ACCES

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GTE AUTOMATIC ELECTRIC

NORTHLAKE, ILLINOIS 60164

DRAWING STOCK LIST

AMOUNT	U/M	PART NUMBER				I N D	ITEM	G/P	DESCRIPTION
		PFX	BASE	SUFFIX	ISSUE				
1.0	PC	GT	10507	D58			52		RELAY
1.0	PC	GT	12023	C41			53		RLY T57AL 700
1.0	PC	GT	12003	C50		*	54		RLY T57AL 3400
1.0	PC	GT	16027	B27		*	55		RLY T57AS 2000
1.0	PC	GT	12005	C94			56		RLY-57AL
1.0	PC	GT	12091	C15			57		RELAY TYPE 57 AL
1.0	PC	GT	16108	B18		*	58		RLY T57AS 800
1.0	PC	GT	16021	B23			59		RELAY
1.0	PC	GT	22238	B11			60		RLY-57AL
1.0	PC	GT	24144	B13			61		RLY-57AS
1.0	PC	GT	22166	B11			62		RELAY
2.0	PC	GT	21101	B12			63		RLY-57AL
1.0	PC	GT	22222	B18			64		RLY 57AL
1.0	PC	GT	22051	B12			65		RLY-57AL
1.0	PC	GT	22169	B13			66		RLY-57AL
1.0	PC	GT	21083	C20			67		RLY-57AL
1.0	PC	GT	22241	B11			68		RLY-57AL
1.0	PC	FD	1029	AF			69		THERMISTOR
7.0	PC	D	7701	A			70		NUT HEX 6-32X5/16
5.0	PC	D	150005	F			71		STRIP-TERMINAL
4.0	PC	D	284451	A			72		RESISTOR 2.7K NI

04/06/78 DATE	SHEET TOTAL	DESCRIPTION	PART NUMBER				I N D
			PFX	BASE	SUFFIX	ISSUE	
	2 OF 2	TCMF TEST RECEIVER ACCES	DH	850678	710A	007	

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